

KRP		Page
PERFORMANCE SHEET		1/2
CUSTOMER:	THERMWOOD	CUSTOMER ORDER REF: *34605-00 THERMWOOD
DISTRIBUTOR:	REDEX USA	REDEX ORDER REF: 219878
DESIGNATION:	KRP1+M.21.3.H.22/32	SERIAL NUMBER: 909638
CODE:	RX129833-11	MOTOR FLANGE CODE: RX128707-05

For the installation, please refer to User Manual KRP (182/008)

SPECIFIC REMARKS:

Product images are for illustrative purposes only.

KRP		Page
PERFORMANCE SHEET		2/2
EXTERNAL DIMENSIONS & INTERFACES:		SN: 909638

General tolerance: Js13			Cmm		Automatic / manual coordinate-measuring machine			µm		Micrometer		Cr		Calliper rule		Di		Dial indicator		Pg		Plug gauge	
HOUSING					OUTPUT PINION								MOTOR FLANGE										
requirement					measure			requirement					measure			requirement					measure		
					H2413								G7275										
		E1	152h7 ⁰ _{-0,04}	µm	151.99	Span dimension over 3 teeth								Ø		B	131	µm	131				
		E2	140h7 ⁰ _{-0,04}	µm	140			G1	23,28 ⁰ _{-0,03}	Cmm	23.26	Ø		C	32 ^{+0,05} _{+0,025}	µm	32.025						
n x H on PCD J			12 Ø6,5 on PCD 168	Cr	12 Ø6,5 on PCD 168	↗	g1	0,021	Di	0.02			D	8	Cr	8.51							
				Cr							Ø	S1	165	Cr	165								
		A	219.5	µm	219.79	No-load input torque								Ø		Y1	M10	Pg	M10				
		L	71	µm	70.78	Line 1					0,3 Nm												
												Noise level											
								Line		Stiffness		@1600 rpm input (dB(A))								66.0			
				Torsional stiffness (Nm/arcmin)				1		81,39													
				Radial stiffness (N/µm)				1		382													