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CUSTOMER:	MAKA	CUSTOMER ORDER REF: 512843 MAK
DISTRIBUTOR:	REDEX GmbH	REDEX ORDER REF: 216747
DESIGNATION:	KRP0+M.10.3.183H.V1 .11/19	SERIAL NUMBER: 906483
CODE:	RX134445-03	MOTOR FLANGE CODE: RX129009-01

For the installation, please refer to User Manual KRP (182/008)

SPECIFIC REMARKS:
**** not controlled, painted area

Product images are for illustrative purposes only.

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EXTERNAL DIMENSIONS & INTERFACES:		SN: 906483

General tolerance: Js13				Cmm	Automatic / manual coordinate-measuring machine				µm	Micrometer		Cr	Calliper rule		Di	Dial indicator		Pg	Plug gauge			
HOUSING					OUTPUT PINION							MOTOR FLANGE										
requirement					measure		requirement					measure		requirement					measure			
					J645							L1050										
	Ø	E1	120h7 ⁰ _{-0,035}		µm	****		Span dimension over 3 teeth							Ø	B	81		µm	81		
	Ø	E2	110h7 ⁰ _{-0,035}		µm	109,99				G1	23,278 ⁰ _{-0,023}		Cmm	23,27		Ø	C	19F7 ^{+0,041} _{+0,02}		µm	19,041	
n x H on PCD J			8Ø5,5 on PCD 135		Cr	8Ø5,5 on PCD 135			↗	g1	0,021		Di	0,015			D	5		Cr	5,54	
					Cr				No-load input torque							Ø	S1	100		Cr	100	
		A	107,5		µm	107,97									Ø	Y1	4xM6		Pg	4xM6		
		L	69		µm	69,3		Line 1					0,2 Nm									
														Noise level								
												Line		Stiffness		1600 rpm input (dB(A))					65,0	
										Torsional stiffness (Nm/arcmin)		1		40								
										Radial stiffness (N/µm)		1		160								

Date: 27/04/2022

Visa: P VASLIER

Version: A