

CUSTOMER:	MAKA	CUSTOMER ORDER REF:	512843 MAKA
DISTRIBUTOR:	REDEX GmbH	REDEX ORDER REF:	216747
DESIGNATION:	KRP0+M.10.3.183H.V1 .11/19	SERIAL NUMBER:	906481
CODE:	RX134445-03	MOTOR FLANGE CODE:	RX129009-01

For the installation, please refer to User Manual KRP (182/008)

SPECIFIC REMARKS:

**** not controlled, painted area

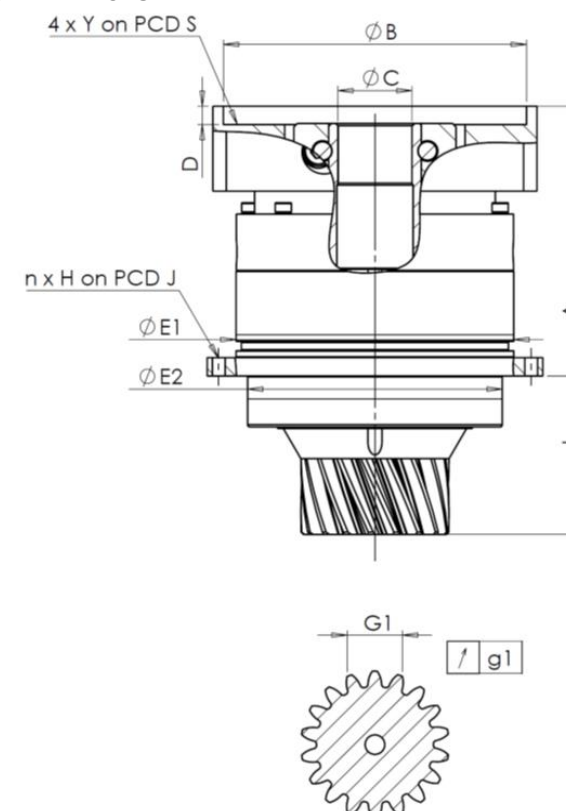
Product images are for illustrative purposes only.

REDEX

1, Rue Paul De Fontenay
F- 45210 FERRIERES
www.redex-group.com

Tel: +33 2 38 94 42 00
Fax: +33 2 38 94 42 99
Email: info@redex-group.com

EXTERNAL DIMENSIONS & INTERFACES: SN: 906481



General tolerance: Js13	<i>Cmm</i>	Automatic / manual coordinate measuring machine	μm	Micrometer	<i>Cr</i>	Calliper rule	<i>Di</i>	Dial indicator	<i>Pg</i>	Plug gauge
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HOUSING					OUTPUT PINION					MOTOR FLANGE						
requirement					measure		requirement			measure		requirement			measure	
					J629					L1055						
Ø	E1	120h7 ⁰ _{-0,035}	µm	****	Span dimension over 3 teeth					Ø	B	81	µm	80,91		
Ø	E2	110h7 ⁰ _{-0,035}	µm	109,99		G1	23,278 ⁰ _{-0,023}	Cmm	23,27	Ø	C	19F7 ^{+0,041} _{+0,02}	µm	19,041		
n x H on PCD J		8Ø5,5 on PCD 135	Cr	8Ø5,5 on	↗	g1	0,021	Di	0,005		D	5	Cr	5,5		
			Cr	PCD 135									Cr	100		
	A	107,5	µm	107,95	No-load input torque					Ø	Y1	4xM6	Pg	4xM6		
	L	69	µm	69,27	Line 1			0.2 Nm								

		Line	Stiffness	Noise level	
				1600 rpm input (dB(A))	64,0
	Torsional stiffness (Nm/arcmin)	1	40		
	Radial stiffness (N/μm)	1	160		

Date: 27/04/2022

Visa: P VASLIER

Version: A

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