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CUSTOMER:	THERMWOOD	CUSTOMER ORDER REF: 30742-00 THERMWOOD
DISTRIBUTOR:	ANDANTEX INCORPORATED	REDEX ORDER REF: 215345
DESIGNATION:	KRP1+M.21.3.H.22/32	SERIAL NUMBER: 904680
CODE:	RX129833-11	MOTOR FLANGE CODE: RX128707-05

For the installation, please refer to User Manual KRP (182/008)

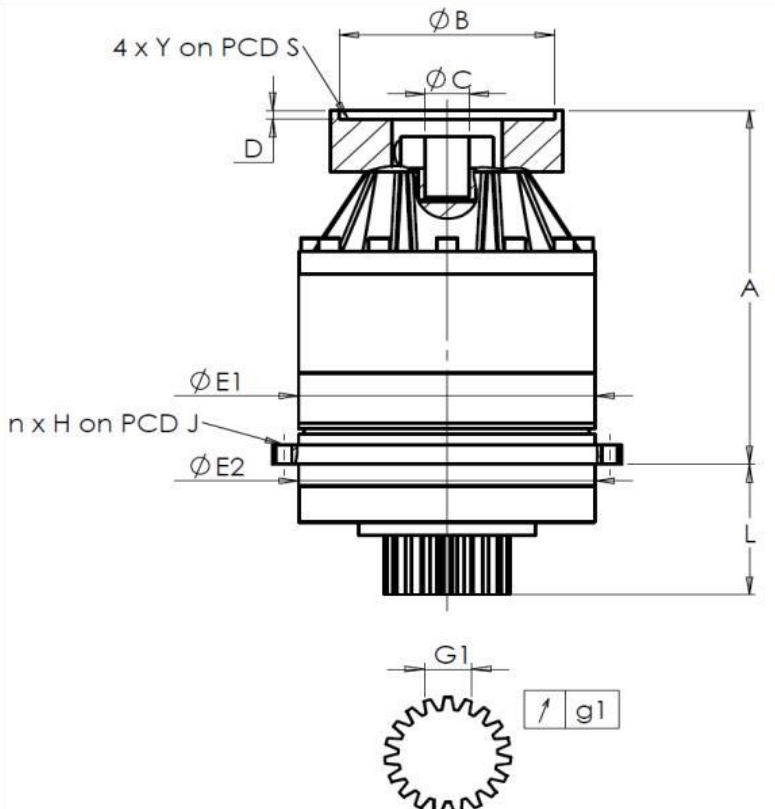
SPECIFIC REMARKS:

Product images are for illustrative purposes only.

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EXTERNAL DIMENSIONS & INTERFACES:		SN: 904680
		

General tolerance: Js13			Cmm		Automatic / manual coordinate-measuring machine		µm		Micrometer		Cr		Calliper rule		Di		Dial indicator		Pg		Plug gauge		
HOUSING						OUTPUT PINION						MOTOR FLANGE											
requirement						measure		requirement						measure		requirement						measure	
						C4626								K30									
		E1	152h7 ⁰ _{-0,04}	µm	151,99	Span dimension over 3 teeth								Ø	B	131	µm	130,93					
		E2	140h7 ⁰ _{-0,04}	µm	139,99			G1	23,28 ⁰ _{-0,03}	Cmm	23,265			Ø	C	32 ^{+0,05} _{+0,025}	µm	32,03					
n x H on PCD J			12 Ø6,5 on PCD 168	Cr	12 Ø6,5 on PCD 168	↗		g1	0,021	Di	0,02				D	8	Cr	8,49					
				Cr	PCD 168								S1	165	Cr	165							
		A	219,5	µm	219,7	No-load input torque								Ø	Y1	M10	Pg	M10					
		L	71	µm	70,88	Line 1						0,3 Nm											
												Noise level											
										Line	Stiffness	@1600 rpm input (dB(A))						61,0					
						Torsional stiffness (Nm/arcmin)				1	81,39												
						Radial stiffness (N/µm)				1	356												

Date: 12/10/2020

Visa: P VASLIER

Version: A

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