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CUSTOMER:	THERMWOOD	CUSTOMER ORDER REF: 30742-00 THERMWOOD
DISTRIBUTOR:	ANDANTEX INCORPORATED	REDEX ORDER REF: 215345
DESIGNATION:	KRP1+M.21.3.H.22/32	SERIAL NUMBER: 904678
CODE:	RX129833-11	MOTOR FLANGE CODE: RX128707-05

For the installation, please refer to User Manual KRP (182/008)

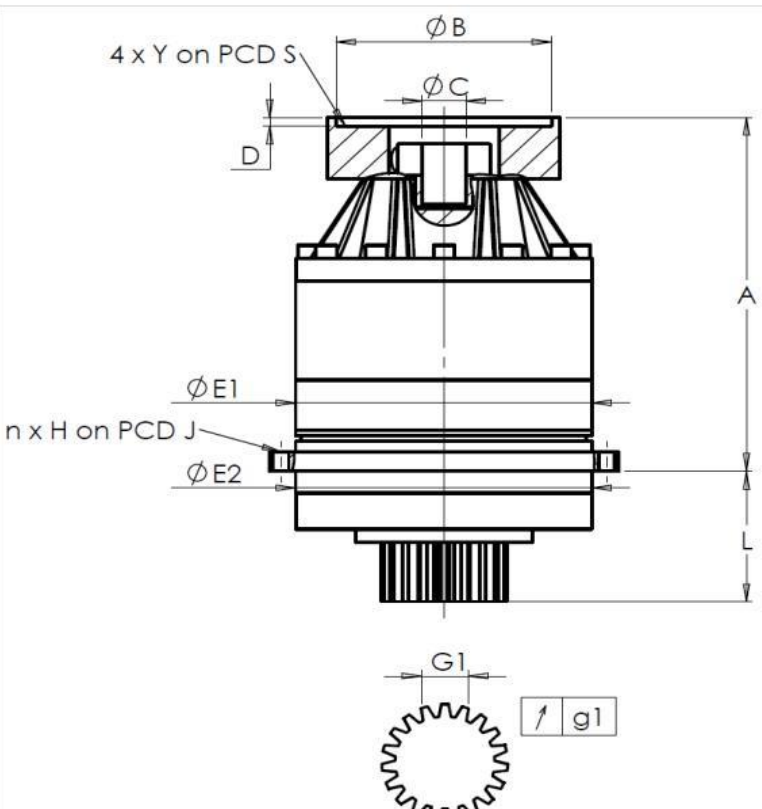
SPECIFIC REMARKS:

Product images are for illustrative purposes only.

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EXTERNAL DIMENSIONS & INTERFACES:		SN: 904678
		

General tolerance: Js13				Cmm		Automatic / manual coordinate-measuring machine				µm		Micrometer		Cr		Calliper rule		Di		Dial indicator		Pg		Plug gauge	
HOUSING						OUTPUT PINION						MOTOR FLANGE													
requirement				measure		requirement				measure		requirement				measure									
				C4634						K14															
		E1	152h7 ⁰ _{-0,04}	µm	151,99	Span dimension over 3 teeth							Ø	B	131	µm	130,92								
		E2	140h7 ⁰ _{-0,04}	µm	139,99		G1	23,28 ⁰ _{-0,03}	Cmm	23,27		Ø	C	32 ^{+0,05} _{+0,025}	µm	32,03									
n x H on PCD J		12 Ø6,5 on PCD 168	Cr	12 Ø6,5 on	↗	g1	0,021	Di	0,02			D	8	Cr	8,59										
			Cr	PCD 168							Ø	S1	165	Cr	165										
	A	219,5	µm	219,92	No-load input torque							Ø	Y1	M10	Pg	M10									
	L	71	µm	70,84	Line 1						0,5 Nm														
										Noise level															
								Line	Stiffness		@1600 rpm input (dB(A))						65,0								
						Torsional stiffness (Nm/arcmin)		1	81,39																
						Radial stiffness (N/µm)		1	304																