

CUSTOMER:	KOMO MACHINE	CUSTOMER ORDER REF:	29869-00 KOMO MACHINE
DISTRIBUTOR:	ANDANTEX INCORPORATED	REDEX ORDER REF:	214556
DESIGNATION:	KRP1+R.10.4.H	SERIAL NUMBER:	903902
CODE:	RX129591-03	MOTOR FLANGE CODE:	RX129474-04

For the installation, please refer to User Manual KRP (182/008)

SPECIFIC REMARKS:

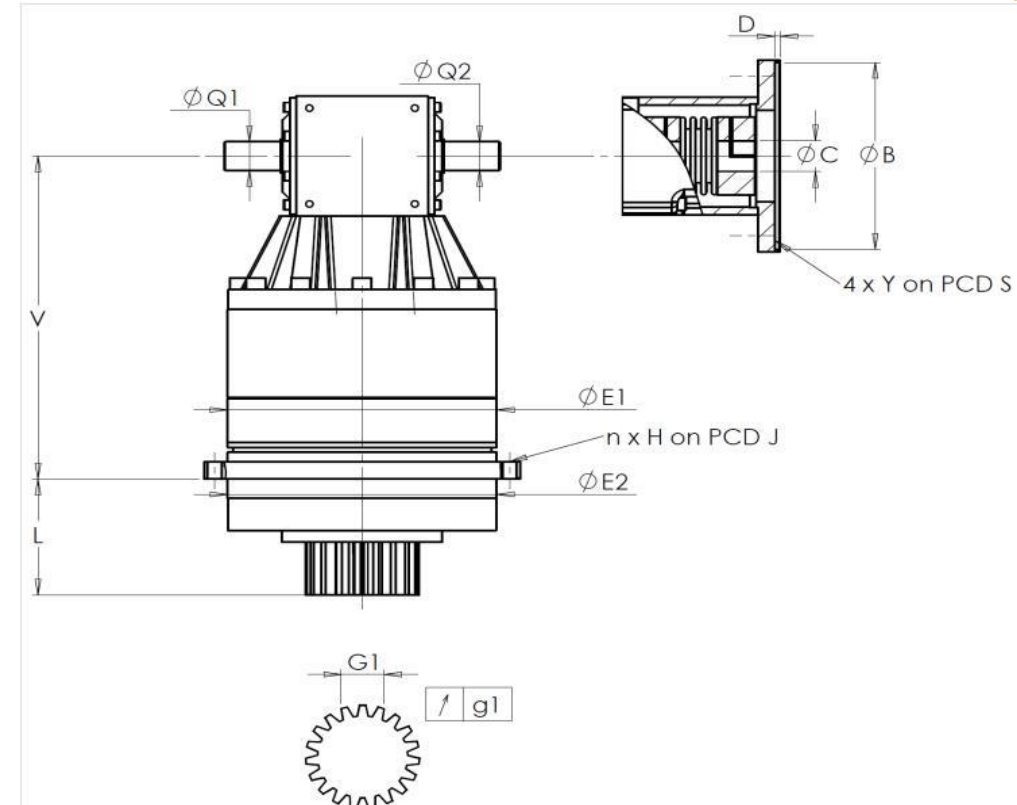
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REDEX

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EXTERNAL DIMENSIONS & INTERFACES: SN: 903902



General tolerance: Js13	<i>Cmm</i>	Automatic / manual coordinate-measuring machine	μm	Micrometer	<i>Cr</i>	Calliper rule	<i>Di</i>	Dial indicator	<i>Pg</i>	Plug gauge
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HOUSING					OUTPUT PINION					MOTOR FLANGE						
requirement					measure		requirement			measure		requirement			measure	
					C950					L2364					B4356	
	E1	152h7 ⁰ _{-0,04}	μm	151,97	Span dimension over 3 teeth					Ø	B	114,3 ^{+0,047} _{+0,012}	μm	114,33		
	E2	140h7 ⁰ _{-0,04}	μm	139,99		G1	23,28 ⁰ _{-0,03}	Cmm	23,265	Ø	C	35 ^{+0,05} _{+0,025}	μm	35,05		
	n x H on PCD J	12 Ø6,5 on PCD 168	Cr	12 Ø6,5 on	↗	g1	0,021	Di	0,01		D	8	Cr	8		
			Cr	PCD 168						Ø	S1	200	Cr	200,01		
	V	226,5	μm	226,3	No-load input torque					Ø	Y1	M12	Pg	M12		
	L	71	μm	70,74	Line 1			0,2 Nm								
	Ø	Q1	30 ^{+0,009} _{-0,004}	μm	30,009						Noise level					
	Ø	Q2	30 ^{+0,009} _{-0,004}	μm	30,009				Line	Stiffness		@1600 rpm input (dB(A))		67,5		
					Torsional stiffness (Nm/arcmin)		1	81,39								
					Radial stiffness (N/μm)		1	327								

Date: 08/11/2019

Visa: C DE MIRANDA

Version: A

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