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CUSTOMER:	THERMWOOD	CUSTOMER ORDER REF: 29152-00 THERMWOOD
DISTRIBUTOR:	ANDANTEX INCORPORATED	REDEX ORDER REF: 213912
DESIGNATION:	KRP2+M.21.3.H.28/38	SERIAL NUMBER: 903057
CODE:	RX128907-11	MOTOR FLANGE CODE: RX129461-01

For the installation, please refer to User Manual KRP (182/008)

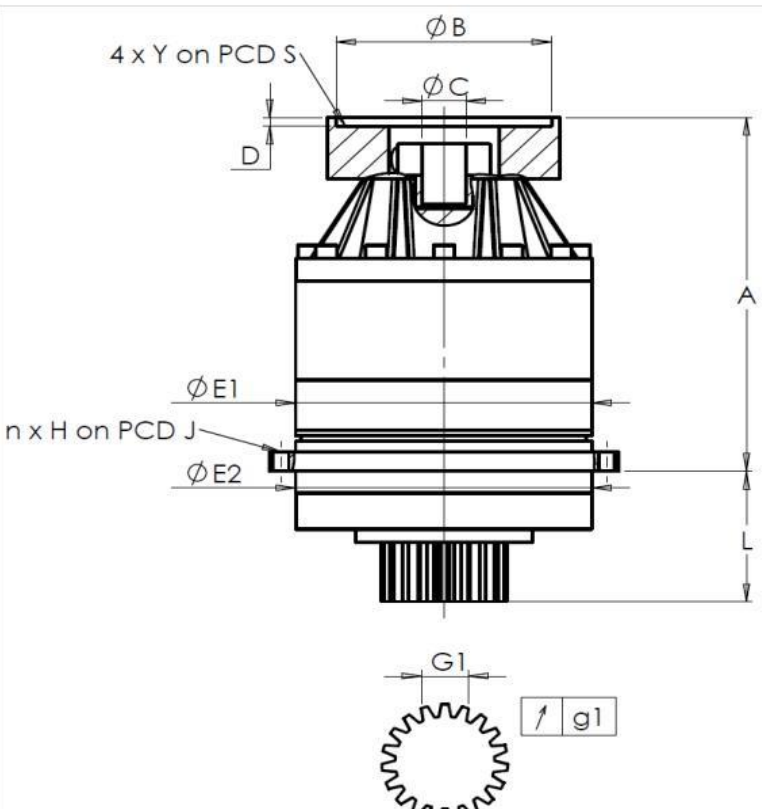
SPECIFIC REMARKS:

Product images are for illustrative purposes only.

REDEX

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EXTERNAL DIMENSIONS & INTERFACES:		SN: 903057
		

General tolerance: Js13			Cmm	Automatic / manual coordinate-measuring machine			µm	Micrometer	Cr	Calliper rule	Di	Dial indicator	Pg	Plug gauge
HOUSING					OUTPUT PINION					MOTOR FLANGE				
requirement			measure		requirement			measure		requirement			measure	
			B7622					M2589						
	E1	212h7 ⁰ _{-0,046}	µm	211,99	Span dimension over 4 teeth					Ø	B	131	µm	131
	E2	200h7 ⁰ _{-0,046}	µm	199,99		G1	44,27 ⁰ _{-0,03}	Cmm	44,25	Ø	C	32 ^{+0,05} _{+0,025}	µm	32,05
n x H on PCD J		12 Ø9 on PCD 233	Cr	12 Ø9 on PCD 233	↗	g1	0,022	Di	0,005		D	5	Cr	5,5
			Cr						Ø	S1	165	Cr	165	
	A	273	µm	274,01	No-load input torque					Ø	Y1	M10	Pg	M10
	L	94	µm	93,83	Line 1				0,5 Nm					
										Noise level				
							Line	Stiffness		@1600 rpm input (dB(A))			63,0	
					Torsional stiffness (Nm/arcmin)		1	243,75						
					Radial stiffness (N/µm)		1	567						

Date: 02/04/2019

Visa: C DE MIRANDA

Version: A

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