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CUSTOMER:	THERMWOOD	CUSTOMER ORDER REF: 29007-00 THERMWOOD
DISTRIBUTOR:	ANDANTEX INCORPORATED	REDEX ORDER REF: 213767
DESIGNATION:	KRP4+M.910.3.H.28/38	SERIAL NUMBER: 902874
CODE:	RX133893-00	MOTOR FLANGE CODE: RX129461-01

For the installation, please refer to User Manual KRP (182/008)

SPECIFIC REMARKS:

Product images are for illustrative purposes only.

REDEX

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EXTERNAL DIMENSIONS & INTERFACES:		SN: 902874
		

General tolerance: Js13				Cmm		Automatic / manual coordinate-measuring machine				µm		Micrometer		Cr		Calliper rule		Di		Dial indicator		Pg		Plug gauge	
HOUSING						OUTPUT PINION						MOTOR FLANGE													
requirement						measure		requirement						measure		requirement						measure			
						B5018								M463											
		E1	285h7 ⁰ _{-0,052}	µm	284,97	Span dimension over 3 teeth						Ø		B	131	µm	131								
		E2	285h7 ⁰ _{-0,052}	µm	284,98			G1	46,9 ⁰ _{-0,03}	Cmm	46,88	Ø		C	32 ^{+0,05} _{+0,025}	µm	32,05								
n x H on PCD J		16 Ø14 on PCD 310		Cr	16 Ø14 on PCD 310									D	5	Cr	5,5								
				Cr								Ø		S1	165	Cr	165								
		A	452,5	µm	453,56	No-load input torque						Ø		Y1	M10	Pg	M10								
		L	141	µm	140,98	Line 1						0,2 Nm													
												Noise level													
								Line	Stiffness	@1600 rpm input (dB(A))						62,0									
						Torsional stiffness (Nm/arcmin)		1	574,81																
						Radial stiffness (N/µm)		1	1320																

Date: 11/03/2019

Visa: C DE MIRANDA

Version: A

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