

KRPX					KRPX					Pagina																																																																																																																																																																																																																																																																																																																						
Scheda di prestazione					RX183-007-D					1/2																																																																																																																																																																																																																																																																																																																						
CLIENTE: PAMA					RIF. ORDINE CLIENTE: 717 PAMA					SN: 902853																																																																																																																																																																																																																																																																																																																						
DISTRIBUTORE: ANDANTEX S.r.l					ORDINE INTERNO: 213531																																																																																																																																																																																																																																																																																																																											
DESIGNAZIONE: KRPX3+M.31.3.H.28/38					NUMERO DI SERIE: 902853																																																																																																																																																																																																																																																																																																																											
RIFERIMENTO: RX131507-12					RIFERIMENTO DELLA FLANGIA MOTORE: RX128581-01																																																																																																																																																																																																																																																																																																																											
INTERFACCE E DIMENSIONI ESTERNE:																																																																																																																																																																																																																																																																																																																																
General tolerance: Js13 Cmm Automatic / manual coordinate-measuring machine µm Micrometer Cr Calliper rule Di Dial indicator Pg Plug gauge																																																																																																																																																																																																																																																																																																																																
Per l'installazione, fare riferimento al manuale d'uso KRPX (182/010)																																																																																																																																																																																																																																																																																																																																
OSSERVAZIONE SPECIFICA:																																																																																																																																																																																																																																																																																																																																
<table><tr><th colspan="5">CASSA ESTERNA</th><th colspan="5">CASSA ESTERNA</th><th colspan="5">FLANGIA DEL MOTORE</th></tr><tr><th colspan="5">richiesta</th><th colspan="5">misurata</th><th colspan="5">richiesta</th><th colspan="5">misurata</th></tr><tr><td colspan="5"></td><td colspan="5">M5985</td><td colspan="5"></td><td colspan="5"></td></tr><tr><td></td><td>Y2</td><td>M8x15</td><td>Pg</td><td>OK</td><td></td><td>L1</td><td>75</td><td>Cr</td><td>75</td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td>L2</td><td>70</td><td>Cr</td><td>70</td><td></td><td>Ø</td><td>B</td><td>181</td><td>µm</td><td>180.980</td></tr><tr><td>Ø</td><td>S2</td><td>200^{+0,1}_{-0,1}</td><td>Cr</td><td>200</td><td></td><td>J</td><td>160</td><td>Cr</td><td>160</td><td></td><td>Ø</td><td>C</td><td>38^{+0,05}_{+0,025}</td><td>µm</td><td>38.032</td></tr><tr><td></td><td>A</td><td>389,5</td><td>µm</td><td>389.670</td><td></td><td>K</td><td>13</td><td>Cr</td><td>13</td><td></td><td></td><td>D</td><td>8</td><td>Cr</td><td>8.57</td></tr><tr><td></td><td>E</td><td>290</td><td>Cr</td><td>290</td><td>2 x 4Ø</td><td>Y4</td><td>M8x15</td><td>Pg</td><td>OK</td><td></td><td>Ø</td><td>S1</td><td>215</td><td>Cr</td><td>215</td></tr><tr><td></td><td>O</td><td>25</td><td>Cr</td><td>25</td><td></td><td>F1</td><td>50</td><td>Cr</td><td>50</td><td></td><td>Ø</td><td>Y1</td><td>M12</td><td>Pg</td><td>OK</td></tr><tr><td></td><td>P1</td><td>35</td><td>Cr</td><td>35</td><td></td><td>F2</td><td>25</td><td>Cr</td><td>25</td><td colspan="6">Coppia in ingresso a vuoto</td></tr><tr><td></td><td>P2</td><td>35</td><td>Cr</td><td>35</td><td>2 x 1Ø</td><td>Y7</td><td>12</td><td>µm</td><td>11.990</td><td colspan="6">linea 1</td><td>0,8 Nm</td></tr><tr><td></td><td>P3</td><td>35</td><td>Cr</td><td>35</td><td>2 x 4Ø</td><td>Y6</td><td>17,5</td><td>µm</td><td>17.510</td><td colspan="6"></td><td></td></tr><tr><td></td><td>P4</td><td>35</td><td>Cr</td><td>35</td><td>2 x 5Ø</td><td>Y5</td><td>26</td><td>µm</td><td>26.080</td><td colspan="6"></td><td></td></tr><tr><td></td><td>T</td><td>17</td><td>Cr</td><td>17</td><td></td><td>M H6</td><td>12^{+0,011}₀</td><td>Cmm</td><td>12,002</td><td colspan="6"></td><td>Linea</td><td>Rigidità</td></tr><tr><td></td><td>U</td><td>32</td><td>Cr</td><td>32</td><td>⊥</td><td>m</td><td>0,05</td><td>Cmm</td><td>0,022</td><td colspan="6">Rigidità torsionale (Nm/arcmin)</td><td>1</td><td>473,03</td></tr><tr><td>2 x 1Ø</td><td>Y3</td><td>M8x15</td><td>Pg</td><td>OK</td><td></td><td>N</td><td>71,5^{+0,1}_{-0,1}</td><td>Cmm</td><td>71,472</td><td colspan="6">Rigidità radiale (N/µm)</td><td>1</td><td>913</td></tr><tr><td></td><td>R</td><td>226^{+0,2}_{+0,1}</td><td>Cmm</td><td>226,129</td><td>A</td><td>W</td><td>135^{+0,035}_{-0,035}</td><td>Cmm</td><td>135,012</td><td colspan="6"></td><td></td><td></td></tr><tr><td>⊙</td><td>r</td><td>0,1</td><td>Cmm</td><td>0,022</td><td>//</td><td>w</td><td>0,03</td><td>/A</td><td>Cmm</td><td>0,002</td><td colspan="6"></td><td></td><td></td></tr></table>												CASSA ESTERNA					CASSA ESTERNA					FLANGIA DEL MOTORE					richiesta					misurata					richiesta					misurata										M5985																Y2	M8x15	Pg	OK		L1	75	Cr	75													L2	70	Cr	70		Ø	B	181	µm	180.980	Ø	S2	200 ^{+0,1} _{-0,1}	Cr	200		J	160	Cr	160		Ø	C	38 ^{+0,05} _{+0,025}	µm	38.032		A	389,5	µm	389.670		K	13	Cr	13			D	8	Cr	8.57		E	290	Cr	290	2 x 4Ø	Y4	M8x15	Pg	OK		Ø	S1	215	Cr	215		O	25	Cr	25		F1	50	Cr	50		Ø	Y1	M12	Pg	OK		P1	35	Cr	35		F2	25	Cr	25	Coppia in ingresso a vuoto							P2	35	Cr	35	2 x 1Ø	Y7	12	µm	11.990	linea 1						0,8 Nm		P3	35	Cr	35	2 x 4Ø	Y6	17,5	µm	17.510									P4	35	Cr	35	2 x 5Ø	Y5	26	µm	26.080									T	17	Cr	17		M H6	12 ^{+0,011} ₀	Cmm	12,002							Linea	Rigidità		U	32	Cr	32	⊥	m	0,05	Cmm	0,022	Rigidità torsionale (Nm/arcmin)						1	473,03	2 x 1Ø	Y3	M8x15	Pg	OK		N	71,5 ^{+0,1} _{-0,1}	Cmm	71,472	Rigidità radiale (N/µm)						1	913		R	226 ^{+0,2} _{+0,1}	Cmm	226,129	A	W	135 ^{+0,035} _{-0,035}	Cmm	135,012									⊙	r	0,1	Cmm	0,022	//	w	0,03	/A	Cmm	0,002								
CASSA ESTERNA					CASSA ESTERNA					FLANGIA DEL MOTORE																																																																																																																																																																																																																																																																																																																						
richiesta					misurata					richiesta					misurata																																																																																																																																																																																																																																																																																																																	
					M5985																																																																																																																																																																																																																																																																																																																											
	Y2	M8x15	Pg	OK		L1	75	Cr	75																																																																																																																																																																																																																																																																																																																							
						L2	70	Cr	70		Ø	B	181	µm	180.980																																																																																																																																																																																																																																																																																																																	
Ø	S2	200 ^{+0,1} _{-0,1}	Cr	200		J	160	Cr	160		Ø	C	38 ^{+0,05} _{+0,025}	µm	38.032																																																																																																																																																																																																																																																																																																																	
	A	389,5	µm	389.670		K	13	Cr	13			D	8	Cr	8.57																																																																																																																																																																																																																																																																																																																	
	E	290	Cr	290	2 x 4Ø	Y4	M8x15	Pg	OK		Ø	S1	215	Cr	215																																																																																																																																																																																																																																																																																																																	
	O	25	Cr	25		F1	50	Cr	50		Ø	Y1	M12	Pg	OK																																																																																																																																																																																																																																																																																																																	
	P1	35	Cr	35		F2	25	Cr	25	Coppia in ingresso a vuoto																																																																																																																																																																																																																																																																																																																						
	P2	35	Cr	35	2 x 1Ø	Y7	12	µm	11.990	linea 1						0,8 Nm																																																																																																																																																																																																																																																																																																																
	P3	35	Cr	35	2 x 4Ø	Y6	17,5	µm	17.510																																																																																																																																																																																																																																																																																																																							
	P4	35	Cr	35	2 x 5Ø	Y5	26	µm	26.080																																																																																																																																																																																																																																																																																																																							
	T	17	Cr	17		M H6	12 ^{+0,011} ₀	Cmm	12,002							Linea	Rigidità																																																																																																																																																																																																																																																																																																															
	U	32	Cr	32	⊥	m	0,05	Cmm	0,022	Rigidità torsionale (Nm/arcmin)						1	473,03																																																																																																																																																																																																																																																																																																															
2 x 1Ø	Y3	M8x15	Pg	OK		N	71,5 ^{+0,1} _{-0,1}	Cmm	71,472	Rigidità radiale (N/µm)						1	913																																																																																																																																																																																																																																																																																																															
	R	226 ^{+0,2} _{+0,1}	Cmm	226,129	A	W	135 ^{+0,035} _{-0,035}	Cmm	135,012																																																																																																																																																																																																																																																																																																																							
⊙	r	0,1	Cmm	0,022	//	w	0,03	/A	Cmm	0,002																																																																																																																																																																																																																																																																																																																						
<table><tr><th colspan="5">PIGNONE IN USCITA</th><th colspan="2">Livello di rumore</th></tr><tr><td colspan="5">M1604</td><td>@1600 rpm entrata (dB(A))</td><td>64,0</td></tr><tr><th colspan="6">Scostamento (su 3 denti)</th></tr><tr><td></td><td>G1</td><td>39,25⁰_{-0,03}</td><td>Cmm</td><td>39,23</td><td></td></tr><tr><td>↗</td><td>g1</td><td>0,022</td><td>Di</td><td>0,01</td><td></td></tr></table>												PIGNONE IN USCITA					Livello di rumore		M1604					@1600 rpm entrata (dB(A))	64,0	Scostamento (su 3 denti)							G1	39,25 ⁰ _{-0,03}	Cmm	39,23		↗	g1	0,022	Di	0,01																																																																																																																																																																																																																																																																																						
PIGNONE IN USCITA					Livello di rumore																																																																																																																																																																																																																																																																																																																											
M1604					@1600 rpm entrata (dB(A))	64,0																																																																																																																																																																																																																																																																																																																										
Scostamento (su 3 denti)																																																																																																																																																																																																																																																																																																																																
	G1	39,25 ⁰ _{-0,03}	Cmm	39,23																																																																																																																																																																																																																																																																																																																												
↗	g1	0,022	Di	0,01																																																																																																																																																																																																																																																																																																																												
Date: 20/02/2019 Visa: C DE MIRANDA Version: A																																																																																																																																																																																																																																																																																																																																
Le immagini dei prodotti sono a carattere puramente illustrativo.																																																																																																																																																																																																																																																																																																																																
REDEX ZI-BP79 F45210 FERRIERES www.redex.fr Tel: +33 2 38 94 42 00 Fax: +33 2 38 94 42 99 Email: info@redex.fr																																																																																																																																																																																																																																																																																																																																
REDEX ZI-BP79 F45210 FERRIERES www.redex.fr Tel: +33 2 38 94 42 00 Fax: +33 2 38 94 42 99 Email: info@redex.fr																																																																																																																																																																																																																																																																																																																																