

KRPX				Pagina																																																																																																																																																																																																																																																																																																
Scheda di prestazione		RX183-007-D		1/2																																																																																																																																																																																																																																																																																																
CLIENTE:	PAMA	RIF. ORDINE CLIENTE:	694 PAMA																																																																																																																																																																																																																																																																																																	
DISTRIBUTORE:	ANDANTEX S.r.l	ORDINE INTERNO:	213503																																																																																																																																																																																																																																																																																																	
DESIGNAZIONE:	KRPX3+M.31.3.H.28/38	NUMERO DI SERIE:	902727																																																																																																																																																																																																																																																																																																	
RIFERIMENTO:	RX131507-12	RIFERIMENTO DELLA FLANGIA MOTORE:	RX128581-01																																																																																																																																																																																																																																																																																																	
INTERFACCE E DIMENSIONI ESTERNE:																																																																																																																																																																																																																																																																																																				
General tolerance: Js13 Cmm Automatic / manual coordinate-measuring machine µm Micrometer Cr Calliper rule Di Dial indicator Pg Plug gauge																																																																																																																																																																																																																																																																																																				
Per l'installazione, fare riferimento al manuale d'uso KRPX (182/010)																																																																																																																																																																																																																																																																																																				
OSSERVAZIONE SPECIFICA:																																																																																																																																																																																																																																																																																																				
<table><tr><th colspan="5">CASSA ESTERNA</th><th colspan="5">CASSA ESTERNA</th><th colspan="5">FLANGIA DEL MOTORE</th></tr><tr><th colspan="5">richiesta</th><th>misurata</th><th colspan="5">richiesta</th><th>misurata</th><th colspan="5">richiesta</th><th>misurata</th></tr><tr><td colspan="5"></td><td>B9188</td><td colspan="5"></td><td>75</td><td colspan="5"></td><td></td></tr><tr><td></td><td>Y2</td><td>M8x15</td><td>Pg</td><td>OK</td><td></td><td>L1</td><td>75</td><td>Cr</td><td>75</td><td></td><td>Ø</td><td>B</td><td>181</td><td>µm</td><td>181</td></tr><tr><td>Ø</td><td>S2</td><td>200</td><td>+0,1 -0,1</td><td>Cr</td><td>200</td><td></td><td>L2</td><td>70</td><td>Cr</td><td>70</td><td></td><td>Ø</td><td>C</td><td>38</td><td>+0,05 +0,025</td><td>µm</td><td>38.04</td></tr><tr><td></td><td>A</td><td>389,5</td><td>µm</td><td>389.59</td><td></td><td>J</td><td>160</td><td>Cr</td><td>160</td><td></td><td></td><td>D</td><td>8</td><td>Cr</td><td>8.57</td><td></td></tr><tr><td></td><td>E</td><td>290</td><td>Cr</td><td>290</td><td>2 x 4 Ø</td><td>Y4</td><td>M8x15</td><td>Pg</td><td>OK</td><td></td><td>Ø</td><td>S1</td><td>215</td><td>Cr</td><td>215</td><td></td></tr><tr><td></td><td>O</td><td>25</td><td>Cr</td><td>25</td><td></td><td>F1</td><td>50</td><td>Cr</td><td>50.16</td><td></td><td>Ø</td><td>Y1</td><td>M12</td><td>Pg</td><td>OK</td><td></td></tr><tr><td></td><td>P1</td><td>35</td><td>Cr</td><td>35</td><td></td><td>F2</td><td>25</td><td>Cr</td><td>24.5</td><td colspan="6">Coppia in ingresso a vuoto</td></tr><tr><td></td><td>P2</td><td>35</td><td>Cr</td><td>35</td><td>2 x 1 Ø</td><td>Y7</td><td>12</td><td>µm</td><td>12</td><td colspan="6">linea 1</td><td>1 Nm</td></tr><tr><td></td><td>P3</td><td>35</td><td>Cr</td><td>35</td><td>2 x 4 Ø</td><td>Y6</td><td>17,5</td><td>µm</td><td>17.5</td><td colspan="6"></td><td></td></tr><tr><td></td><td>P4</td><td>35</td><td>Cr</td><td>35</td><td>2 x 5 Ø</td><td>Y5</td><td>26</td><td>µm</td><td>26</td><td colspan="6"></td><td></td></tr><tr><td></td><td>T</td><td>17</td><td>Cr</td><td>17</td><td></td><td>M H6</td><td>12</td><td>+0,011 0</td><td>Cmm</td><td>12,01</td><td colspan="4"></td><td>Linea</td><td>Rigidità</td></tr><tr><td></td><td>U</td><td>32</td><td>Cr</td><td>32</td><td>⊥</td><td>m</td><td>0,05</td><td>Cmm</td><td>0,007</td><td colspan="4">Rigidità torsionale (Nm/arcmin)</td><td>1</td><td>473,03</td></tr><tr><td>2 x 1 Ø</td><td>Y3</td><td>M8x15</td><td>Pg</td><td>OK</td><td></td><td>N</td><td>71,5</td><td>+0,1 -0,1</td><td>Cmm</td><td>71,501</td><td colspan="4">Rigidità radiale (N/µm)</td><td>1</td><td>904</td></tr><tr><td></td><td>R</td><td>226</td><td>+0,2 +0,1</td><td>Cmm</td><td>226,129</td><td>A</td><td>W</td><td>135</td><td>+0,035 -0,035</td><td>Cmm</td><td>135,012</td><td colspan="4"></td><td></td></tr><tr><td>⊙</td><td>r</td><td>0,1</td><td>Cmm</td><td>0,02</td><td></td><td>//</td><td>w</td><td>0,03</td><td>/A</td><td>Cmm</td><td>0,008</td><td colspan="4"></td><td></td></tr></table>						CASSA ESTERNA					CASSA ESTERNA					FLANGIA DEL MOTORE					richiesta					misurata	richiesta					misurata	richiesta					misurata						B9188						75								Y2	M8x15	Pg	OK		L1	75	Cr	75		Ø	B	181	µm	181	Ø	S2	200	+0,1 -0,1	Cr	200		L2	70	Cr	70		Ø	C	38	+0,05 +0,025	µm	38.04		A	389,5	µm	389.59		J	160	Cr	160			D	8	Cr	8.57			E	290	Cr	290	2 x 4 Ø	Y4	M8x15	Pg	OK		Ø	S1	215	Cr	215			O	25	Cr	25		F1	50	Cr	50.16		Ø	Y1	M12	Pg	OK			P1	35	Cr	35		F2	25	Cr	24.5	Coppia in ingresso a vuoto							P2	35	Cr	35	2 x 1 Ø	Y7	12	µm	12	linea 1						1 Nm		P3	35	Cr	35	2 x 4 Ø	Y6	17,5	µm	17.5									P4	35	Cr	35	2 x 5 Ø	Y5	26	µm	26									T	17	Cr	17		M H6	12	+0,011 0	Cmm	12,01					Linea	Rigidità		U	32	Cr	32	⊥	m	0,05	Cmm	0,007	Rigidità torsionale (Nm/arcmin)				1	473,03	2 x 1 Ø	Y3	M8x15	Pg	OK		N	71,5	+0,1 -0,1	Cmm	71,501	Rigidità radiale (N/µm)				1	904		R	226	+0,2 +0,1	Cmm	226,129	A	W	135	+0,035 -0,035	Cmm	135,012						⊙	r	0,1	Cmm	0,02		//	w	0,03	/A	Cmm	0,008					
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REDEX		ZI-BP79 F45210 FERRIERES www.redex.fr		Tel: +33 2 38 94 42 00 Fax: +33 2 38 94 42 99 Email: info@redex.fr																																																																																																																																																																																																																																																																																																