

KRPX

Seite

Prüfprotokoll

RX183-007-D

1/2

KUNDE:MSBBESTELLNUMMER:105378 MSB

VERTRETER:REDEX GmbHREDEX AUFTRAGSNR:213409

ARTIKEL:KRPX4+MX.310.3.S.28/38SERIENNR:902659

ARTIKELNUMMER:RX134358-00REFERENZ DES MOTORFLANSCHES:RX128581-01

ANSCHLÜSSE & AUSSENABMESSUNGEN:

SN:902659



|                          |                                       |                                                 |    |            |                                          |                                |                                |                |                                       |             |
|--------------------------|---------------------------------------|-------------------------------------------------|----|------------|------------------------------------------|--------------------------------|--------------------------------|----------------|---------------------------------------|-------------|
| General tolerance: Js13  | Cmm                                   | Automatic / manual coordinate-measuring machine | µm | Micrometer | Cr                                       | Calliper rule                  | Di                             | Dial indicator | Pg                                    | Plug gauge  |
| GEHÄUSE                  |                                       |                                                 |    | GEHÄUSE    |                                          |                                |                                | MOTORFLANSCH   |                                       |             |
| Sollwert                 |                                       | Istwert                                         |    | Sollwert   |                                          | Istwert                        |                                | Sollwert       |                                       | Istwert     |
|                          |                                       | B7351                                           |    | L181       |                                          | Cr81                           |                                |                |                                       |             |
|                          | Y2M8x16                               | PgOK                                            |    |            | L279                                     | Cr79                           |                                | ØB             | 181                                   | µm181       |
| Ø                        | S2234 <sup>+0,1</sup> <sub>-0,1</sub> | Cr234                                           |    |            | J185                                     | Cr185                          |                                | ØC             | 38 <sup>+0,05</sup> <sub>+0,025</sub> | µm38,05     |
|                          | A530,5                                | µm531,7                                         |    |            | K15                                      | Cr15                           |                                |                | D8                                    | Cr8,54      |
|                          | E320                                  | Cr320                                           |    | 2 x 4ØY4   | M10x13                                   | PgOK                           |                                | ØS1            | 215                                   | Cr215       |
|                          | O20                                   | Cr20                                            |    |            | F160                                     | Cr60,58                        |                                | ØY1            | M12                                   | PgOK        |
|                          | P140                                  | Cr40                                            |    |            | F230                                     | Cr30,64                        |                                |                |                                       |             |
|                          | P240                                  | Cr40                                            |    | 2 x 1ØY7   | 14                                       | µm14                           | Leerlaufdrehmoment             |                |                                       |             |
|                          | P340                                  | Cr40                                            |    | 2 x 4ØY6   | 22                                       | µm22                           | Linie 1                        |                | 0,2 Nm                                |             |
|                          | P440                                  | Cr40                                            |    | 2 x 5ØY5   | 33                                       | µm33,05                        |                                |                |                                       |             |
|                          | T20                                   | Cr20                                            |    |            | M H615 <sup>+0,011</sup> <sub>0</sub>    | Cmm15,007                      |                                |                | Linie                                 | Steifigkeit |
|                          | U37                                   | Cr37                                            |    | ⊥          | m0,05                                    | Cmm0,009                       | Verdrehsteifigkeit (Nm/arcmin) |                | 1                                     | 8950        |
| 2 x 1Ø                   | Y3M10x13                              | PgOK                                            |    |            | N72,5 <sup>+0,1</sup> <sub>-0,1</sub>    | Cmm72,547                      | Radiale Steifigkeit (N/µm)     |                | 1                                     | 1184        |
|                          | R255 <sup>+0,2</sup> <sub>+0,1</sub>  | Cmm255,183                                      | A  |            | W158 <sup>+0,035</sup> <sub>-0,035</sub> | Cmm158,011                     |                                |                |                                       |             |
| ⊙                        | r0,1                                  | Cmm0,027                                        |    | //         | w0,03                                    | /A Cmm0,001                    |                                |                |                                       |             |
| ABTRIEBSRITZEL           |                                       |                                                 |    |            |                                          | Geräuschpegel                  |                                |                |                                       |             |
| Q129                     |                                       |                                                 |    |            |                                          | @1600 rpm Eintrieb (dB(A))63,0 |                                |                |                                       |             |
| Zahnweite (über 3 Zähne) |                                       |                                                 |    |            |                                          |                                |                                |                |                                       |             |
|                          | G146,9 <sup>0</sup> <sub>-0,03</sub>  | Cmm46,885                                       |    |            |                                          |                                |                                |                |                                       |             |
| ↗                        | g10,022                               | Di0,02                                          |    |            |                                          |                                |                                |                |                                       |             |

Datum:12/12/2018

Von:C DE MIRANDA p.o. JP MOZZICONACO

Version:A

Die Abbildungen der Produkte dienen nur zur Darstellung

REDEX

ZI-BP79  
F45210 FERRIERES  
www.redex.fr

Tel: +33 2 38 94 42 00  
Fax: +33 2 38 94 42 99  
Email: info@redex.fr

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