

DRPX0 - SAV - 05/12/2019

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Prüfprotokoll

RX183/016-C

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KUNDE:

DMG SEEBACH

BESTELLNUMMER:

410407 DMG SEEBACH

VERTRETER:

REDEX AUFTRAGSNR:

214834

ARTIKEL:

DRPX0+M.10.3.XH.V1.22/32

SERIENNR:

902622

ARTIKELNUMMER:

RX133818-03  
RE205825-00

REFERENZ DES MOTORFLANSCHES:

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Prüfprotokoll

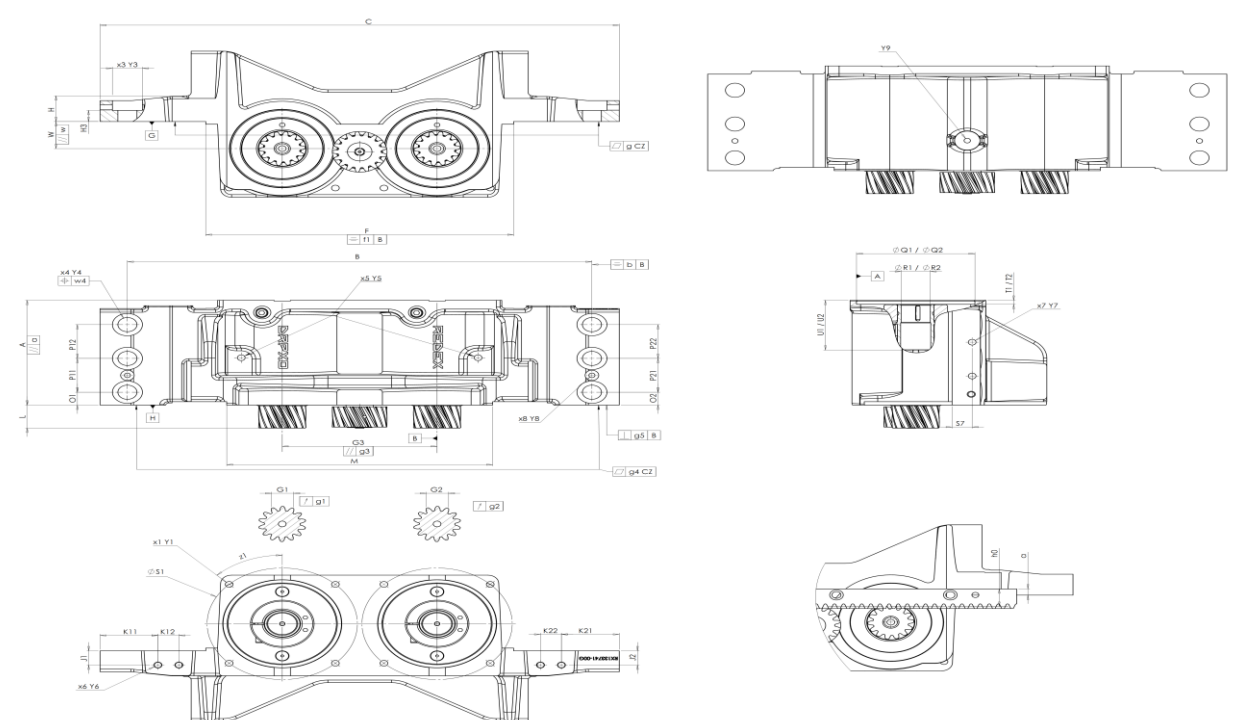
RX183/016-C

2/2

ANSCHLÜSSE & AUSSENABMESSUNGEN:

SN:

902622



Für die Montage, folgen Sie bitte unserem Dokument "User Manual DRP" (RX182/027)

BESONDERE ANMERKUNGEN:  
\* Akzeptiert gemäß Redex Abweichung RX10445.

| ABTRIEBSRITZEL           |           |    |        |                                        |     |        |
|--------------------------|-----------|----|--------|----------------------------------------|-----|--------|
|                          | Zahnrad 1 |    |        | M3779                                  |     |        |
| Zahnweite (über 3 Zähne) |           |    |        |                                        |     |        |
|                          |           | G1 | 23,466 | <sup>-0,071</sup><br><sup>-0,082</sup> | Cmm | 23,39  |
|                          |           | g1 | 0,021  |                                        | Di  | 0,005  |
| Zahnrad 2                |           |    |        |                                        |     | M3783  |
| Zahnweite (über 3 Zähne) |           |    |        |                                        |     |        |
|                          |           | G2 | 23,466 | <sup>-0,071</sup><br><sup>-0,082</sup> | Cmm | 23,39  |
|                          |           | g2 | 0,021  |                                        | Di  | 0,012  |
| Höheneinstellung         |           |    |        |                                        |     |        |
|                          |           | h0 | 26     |                                        | Di  | 25,985 |
|                          |           | a  | 9,075  |                                        | Di  | 9,1155 |

|                         |     |                                     |                                  |       |                                                    |     |          |            |          |              |                                        |         |         |    |               |          |                                             |       |         |                |  |  |  |    |            |  |  |  |  |
|-------------------------|-----|-------------------------------------|----------------------------------|-------|----------------------------------------------------|-----|----------|------------|----------|--------------|----------------------------------------|---------|---------|----|---------------|----------|---------------------------------------------|-------|---------|----------------|--|--|--|----|------------|--|--|--|--|
| General tolerance: Js13 |     |                                     |                                  | Cmm   | Automatic / manual<br>coordinate-measuring machine |     |          |            | µm       | Micrometer   |                                        |         |         | Cr | Calliper rule |          |                                             |       | Di      | Dial indicator |  |  |  | Pg | Plug gauge |  |  |  |  |
| GEHÄUSE                 |     |                                     |                                  |       |                                                    |     |          |            |          | GEHÄUSE      |                                        |         |         |    |               |          |                                             |       |         | MOTORFLANSCH   |  |  |  |    |            |  |  |  |  |
|                         |     | Sollwert                            |                                  |       | Istwert                                            |     |          |            | Sollwert |              |                                        | Istwert |         |    |               | Sollwert |                                             |       | Istwert |                |  |  |  |    |            |  |  |  |  |
| H                       |     |                                     |                                  |       | B11120                                             |     |          | G          |          | W            | 40 <sup>+0,025</sup> <sub>-0,025</sub> | Cmm     | 39,96 * | A  | Ø             | Q1       | 130 JS6 <sup>+0,012</sup> <sub>-0,012</sub> | Cmm   | 130,003 |                |  |  |  |    |            |  |  |  |  |
|                         |     | A                                   | 155                              | Cmm   | 154,791                                            |     | //       | w          | 0,03     |              |                                        | Cmm     | 0,03    | A  | Ø             | R1       | 32 F7 <sup>+0,05</sup> <sub>+0,025</sub>    | µm    | 32,04   |                |  |  |  |    |            |  |  |  |  |
|                         |     | a                                   | 0,03                             | Cmm   | 0,03                                               |     |          | O1         | 19       |              |                                        | Cmm     | 19      |    |               | T1       | 6                                           | Pg    | 5,93    |                |  |  |  |    |            |  |  |  |  |
|                         |     | B                                   | 510                              | Cmm   | 510                                                |     |          | O2         | 19       |              |                                        | Cmm     | 19      |    |               | U1       | 73 min                                      | Pg    | 73,34   |                |  |  |  |    |            |  |  |  |  |
|                         | ≡   | b                                   | 0,5                              | Cmm   | 0,01                                               |     |          | P11        | 50       |              |                                        | Cmm     | 50      |    |               |          |                                             |       |         |                |  |  |  |    |            |  |  |  |  |
|                         |     | C                                   | 570                              | Cr    | 570                                                |     |          | P21        | 50       |              |                                        | Cmm     | 50      |    | Ø             | Q2       | 130 JS6 <sup>+0,012</sup> <sub>-0,012</sub> | Cmm   | 130,003 |                |  |  |  |    |            |  |  |  |  |
|                         |     | F                                   | 338 <sup>0</sup> <sub>-0,5</sub> | Cr    | 337,837                                            |     |          | P12        | 50       |              |                                        | Cmm     | 50      |    | Ø             | R2       | 32 F7 <sup>+0,05</sup> <sub>+0,025</sub>    | µm    | 32,04   |                |  |  |  |    |            |  |  |  |  |
|                         | ≡   | f1                                  | 0,5                              | Cr    | 0,01                                               |     |          | P22        | 50       |              |                                        | Cmm     | 50      |    |               | T2       | 6                                           | Pg    | 5,958   |                |  |  |  |    |            |  |  |  |  |
|                         | x3  | Y3                                  | 2x3 Ø33                          | Cr    | 2x3 Ø33                                            | x4  | Y4       | 2x3 Ø21    | Cmm      | 2x3 Ø21      |                                        |         |         |    | U2            | 73 min   | Pg                                          | 73,34 |         |                |  |  |  |    |            |  |  |  |  |
|                         |     | G3                                  | 170                              | Cmm   | 170,02                                             | ⊕   | w4       | 0,2        | Cr       | 0,2          |                                        |         |         |    |               |          |                                             |       |         |                |  |  |  |    |            |  |  |  |  |
|                         | //  | g3                                  | 0,03                             | Cmm   | 0,002                                              | x5  | Y5       | 2 M10x17   | Cr       | 2 M10x17     |                                        |         |         |    |               |          |                                             |       |         |                |  |  |  |    |            |  |  |  |  |
|                         | ▱   | g                                   | 0,03                             | Cmm   | 0,028                                              | x7  | Y7       | 2x2 M10x15 | Cr       | 2x2 M10x15   |                                        |         |         |    |               |          |                                             |       |         |                |  |  |  |    |            |  |  |  |  |
|                         | ▱   | g4                                  | 0,03                             | Cmm   | 0,015                                              |     | S7       | 22         | Cr       | 22           |                                        |         |         |    |               |          |                                             |       |         |                |  |  |  |    |            |  |  |  |  |
|                         | ⊥   | g5                                  | 0,05                             | Cmm   | 0,011                                              | x8  | Y8       | 2 M8       | Cr       | 2 M8         |                                        |         |         |    |               |          |                                             |       |         |                |  |  |  |    |            |  |  |  |  |
|                         |     | H                                   | 38                               | Cr    | 38                                                 | x1  | Y1       | 2x4 M10x20 | Cr       | 2x4 M10x20   |                                        |         |         |    |               |          |                                             |       |         |                |  |  |  |    |            |  |  |  |  |
|                         | L   | 34 <sup>+0,55</sup> <sub>-0,4</sub> | Cmm                              | 34,49 | at                                                 | Z1  | 45°      | Cr         | 45°      |              |                                        |         |         |    |               |          |                                             |       |         |                |  |  |  |    |            |  |  |  |  |
|                         | K21 | 63,5                                | Cr                               | 63,5  | on PCD                                             | S1  | 165      | Cr         | 165      |              |                                        |         |         |    |               |          |                                             |       |         |                |  |  |  |    |            |  |  |  |  |
|                         | K22 | 23                                  | Cr                               | 23    | x6                                                 | Y6  | 2x2 G1/8 | Cr         | 2x2 G1/8 |              |                                        |         |         |    |               |          |                                             |       |         |                |  |  |  |    |            |  |  |  |  |
|                         | Y9  | M8x1,0                              | Pg                               | M8x1  |                                                    | J1  | 21       | Cr         | 21       |              |                                        |         |         |    |               |          |                                             |       |         |                |  |  |  |    |            |  |  |  |  |
|                         | M   | 292                                 | Cmm                              | 292   |                                                    | J2  | 21       | Cr         | 21       |              |                                        |         |         |    |               |          |                                             |       |         |                |  |  |  |    |            |  |  |  |  |
|                         | H3  | 16,5                                | Cr                               | 16,5  |                                                    | K11 | 63,5     | Cr         | 63,5     |              |                                        |         |         |    |               |          |                                             |       |         |                |  |  |  |    |            |  |  |  |  |
|                         |     |                                     |                                  |       |                                                    | K12 | 23       | Cr         | 23       |              |                                        |         |         |    |               |          |                                             |       |         |                |  |  |  |    |            |  |  |  |  |
|                         |     |                                     |                                  |       |                                                    |     |          |            |          |              |                                        |         |         |    |               |          |                                             |       |         |                |  |  |  |    |            |  |  |  |  |
| Datum:                  |     |                                     |                                  |       |                                                    |     |          |            |          | Von:         |                                        |         |         |    |               |          |                                             |       |         |                |  |  |  |    |            |  |  |  |  |
| 10/12/2019              |     |                                     |                                  |       |                                                    |     |          |            |          | C DE MIRANDA |                                        |         |         |    |               |          |                                             |       |         |                |  |  |  |    |            |  |  |  |  |
| Version:                |     |                                     |                                  |       |                                                    |     |          |            |          | C            |                                        |         |         |    |               |          |                                             |       |         |                |  |  |  |    |            |  |  |  |  |
|                         |     |                                     |                                  |       |                                                    |     |          |            |          |              |                                        |         |         |    |               |          |                                             |       |         |                |  |  |  |    |            |  |  |  |  |