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CUSTOMER:	FOSHAN FOWEI	CUSTOMER ORDER REF: GCN004288 FOSHAN FOWEI
DISTRIBUTOR:	SHANGHAI GUDEL AUTOMATIO	REDEX ORDER REF: 213021
DESIGNATION:	KRP1+R.31.4.H	SERIAL NUMBER: 902096
CODE:	RX129591-12	MOTOR FLANGE CODE: RX129592-06

For the installation, please refer to User Manual KRP (182/008)

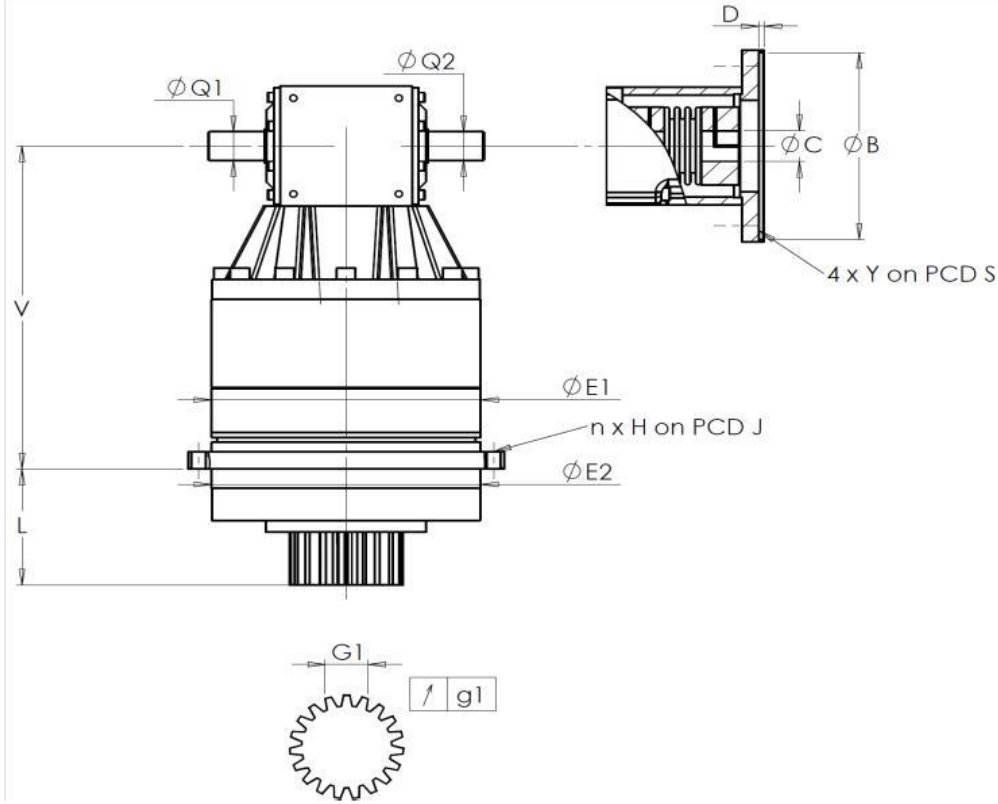
SPECIFIC REMARKS:

Product images are for illustrative purposes only.

REDEX

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EXTERNAL DIMENSIONS & INTERFACES:		SN: 902096
		

General tolerance: Js13			Cmm		Automatic / manual coordinate-measuring machine			µm		Micrometer		Cr		Calliper rule		Di		Dial indicator		Pg		Plug gauge	
HOUSING						OUTPUT PINION						MOTOR FLANGE											
requirement				measure		requirement				measure		requirement				measure							
				B2548						N2581						A2983							
	E1	152h7 ⁰ _{-0,04}	µm	151.99	Span dimension over 3 teeth							Ø	B	110G7 ^{+0,047} _{+0,012}	µm	110.035							
	E2	140h7 ⁰ _{-0,04}	µm	139.99		G1	23,28 ⁰ _{-0,03}	Cmm	23.265		Ø	C	24F7 ^{+0,041} _{+0,020}	µm	24.04								
n x H on PCD J		12 Ø6,5 on PCD 168	Cr	12 Ø6,5 on	↗	g1	0,021	Di	0.005		D	5	Cr	5.09									
			Cr	PCD 168							Ø	S1	145	Cr	145								
	V	228.5	µm	228.1	No-load input torque							Ø	Y1	M8	Pg	M8							
	L	71	µm	70.85	Line 1				0,2 Nm														
Ø	Q1	20 ^{+0,009} _{-0,004}	µm	20							Noise level												
Ø	Q2	20 ^{+0,009} _{-0,004}	µm	20					Line	Stiffness	@1600 rpm input (dB(A))				71.0								
					Torsional stiffness (Nm/arcmin)		1	81,39															
					Radial stiffness (N/µm)		1	342															

Date: 18/07/2018

Visa: C DE MIRANDA

Version: A

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