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CUSTOMER:	FOSHAN FOWEI	CUSTOMER ORDER REF: GCN004288 FOSHAN FOWEI
DISTRIBUTOR:	SHANGHAI GUDEL AUTOMATIO	REDEX ORDER REF: 213021
DESIGNATION:	KRP1+R.31.4.H	SERIAL NUMBER: 902095
CODE:	RX129591-12	MOTOR FLANGE CODE: RX129592-06

For the installation, please refer to User Manual KRP (182/008)

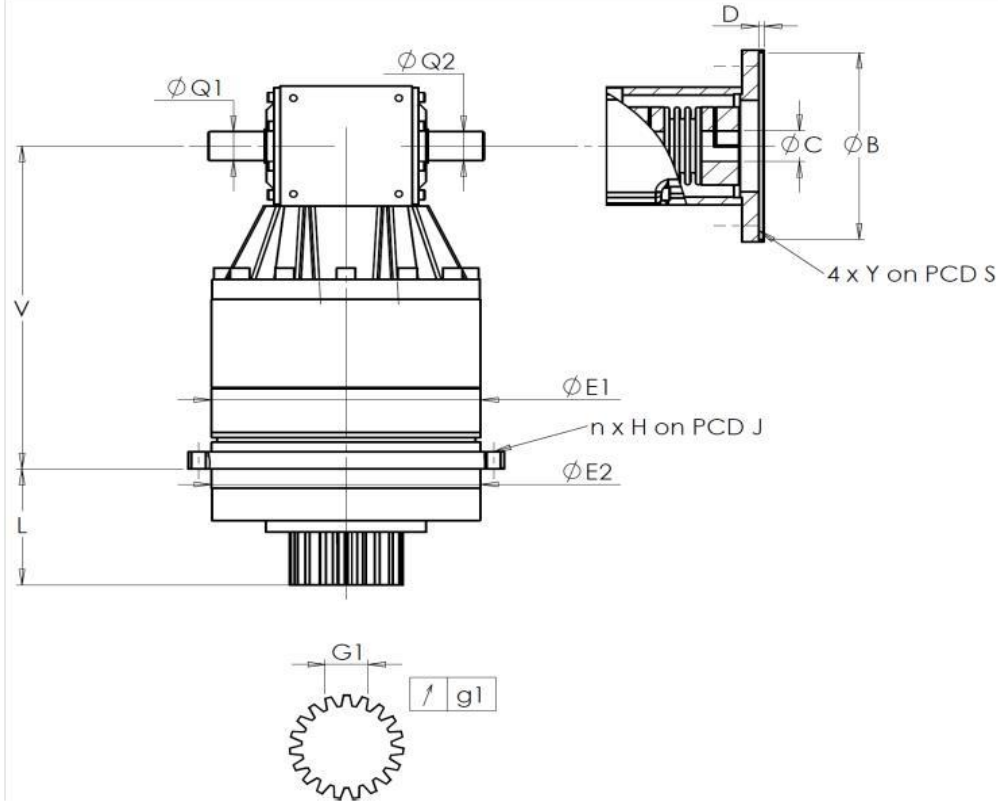
SPECIFIC REMARKS:

Product images are for illustrative purposes only.

REDEX

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EXTERNAL DIMENSIONS & INTERFACES:		SN: 902095
		

General tolerance: Js13			Cmm	Automatic / manual coordinate-measuring machine			µm	Micrometer	Cr	Calliper rule		Di	Dial indicator	Pg	Plug gauge	
HOUSING					OUTPUT PINION					MOTOR FLANGE						
requirement				measure		requirement				measure		requirement			measure	
				B2549						N2586					A2981	
	E1	152h7 ⁰ _{-0,04}	µm	151.975		Span dimension over 3 teeth						Ø	B	110G7 ^{+0,047} _{+0,012}	µm	110.04
	E2	140h7 ⁰ _{-0,04}	µm	139.995			G1	23,28 ⁰ _{-0,03}	Cmm	23.265		Ø	C	24F7 ^{+0,041} _{+0,020}	µm	24.04
n x H on PCD J		12 Ø6,5 on PCD 168	Cr	12 Ø6,5 on		↗	g1	0,021	Di	0.01			D	5	Cr	5.1
			Cr	PCD 168									S1	145	Cr	145
	V	228.5	µm	228.44		No-load input torque					Ø	Y1	M8	Pg	M8	
	L	71	µm	70.86		Line 1				0,2 Nm						
Ø	Q1	20 ^{+0,009} _{-0,004}	µm	20.005							Noise level					
Ø	Q2	20 ^{+0,009} _{-0,004}	µm	20.005					Line	Stiffness		@1600 rpm input (dB(A))			69.5	
						Torsional stiffness (Nm/arcmin)		1	81,39							
						Radial stiffness (N/µm)		1	342							

Date: 19/07/2018

Visa: C DE MIRANDA

Version: A

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