

|                                                                                                         |  |                                      |  |                                                     |  |
|---------------------------------------------------------------------------------------------------------|--|--------------------------------------|--|-----------------------------------------------------|--|
| KRP                                                                                                     |  |                                      |  | Page                                                |  |
| PERFORMANCE SHEET                                                                                       |  | RX183-006-A                          |  | 1/2                                                 |  |
| CUSTOMER: JSC STANKOTECH                                                                                |  | CUSTOMER ORDER REF: 61203 STANKOTECH |  | EXTERNAL DIMENSIONS & INTERFACES: SN: 901202        |  |
| DISTRIBUTOR:                                                                                            |  | REDEX ORDER REF: 212474              |  |                                                     |  |
| DESIGNATION: KRP3+M.31.3.H.28/38                                                                        |  | SERIAL NUMBER: 901202                |  |                                                     |  |
| CODE: RX129016-12                                                                                       |  | MOTOR FLANGE CODE: RX128581-01       |  |                                                     |  |
| <div>For the installation, please refer to User Manual KRP (182/008)</div> <div>SPECIFIC REMARKS:</div> |  |                                      |  |                                                     |  |
|                                                                                                         |  |                                      |  | General tolerance: Js13                             |  |
|                                                                                                         |  |                                      |  | Cmm Automatic / manual coordinate-measuring machine |  |
|                                                                                                         |  |                                      |  | µm Micrometer                                       |  |
|                                                                                                         |  |                                      |  | Cr Calliper rule                                    |  |
|                                                                                                         |  |                                      |  | Di Dial indicator                                   |  |
|                                                                                                         |  |                                      |  | Pg Plug gauge                                       |  |
|                                                                                                         |  |                                      |  | HOUSING                                             |  |
|                                                                                                         |  |                                      |  | OUTPUT PINION                                       |  |
|                                                                                                         |  |                                      |  | MOTOR FLANGE                                        |  |
| requirement                                                                                             |  |                                      |  |                                                     |  |
| measure                                                                                                 |  |                                      |  |                                                     |  |
| A6737                                                                                                   |  |                                      |  |                                                     |  |
| N1895                                                                                                   |  |                                      |  |                                                     |  |
| E1 255h7 0 -0,052 µm 254,98                                                                             |  |                                      |  |                                                     |  |
| E2 255h7 0 -0,052 µm 254,97                                                                             |  |                                      |  |                                                     |  |
| n x H on PCD J 16 Ø13,5 on PCD 280 Cr 16 Ø13,5 on PCD 280                                               |  |                                      |  |                                                     |  |
| A 328,5 µm 329,43                                                                                       |  |                                      |  |                                                     |  |
| L 121 µm 120,94                                                                                         |  |                                      |  |                                                     |  |
| Span dimension over 3 teeth                                                                             |  |                                      |  |                                                     |  |
| G1 39,25 0 -0,03 Cmm 39,23                                                                              |  |                                      |  |                                                     |  |
| g1 0,022 Di 0,01                                                                                        |  |                                      |  |                                                     |  |
| No-load input torque                                                                                    |  |                                      |  |                                                     |  |
| Line 1 1 Nm                                                                                             |  |                                      |  |                                                     |  |
| Noise level                                                                                             |  |                                      |  |                                                     |  |
| @1600 rpm input (dB(A)) 65,0                                                                            |  |                                      |  |                                                     |  |
| Torsional stiffness (Nm/arcmin) 1 473,03                                                                |  |                                      |  |                                                     |  |
| Radial stiffness (N/µm) 1 960                                                                           |  |                                      |  |                                                     |  |
| Date: 24/01/2018                                                                                        |  |                                      |  |                                                     |  |
| Visa: C DE MIRANDA                                                                                      |  |                                      |  |                                                     |  |
| Version: A                                                                                              |  |                                      |  |                                                     |  |

Product images are for illustrative purposes only.

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