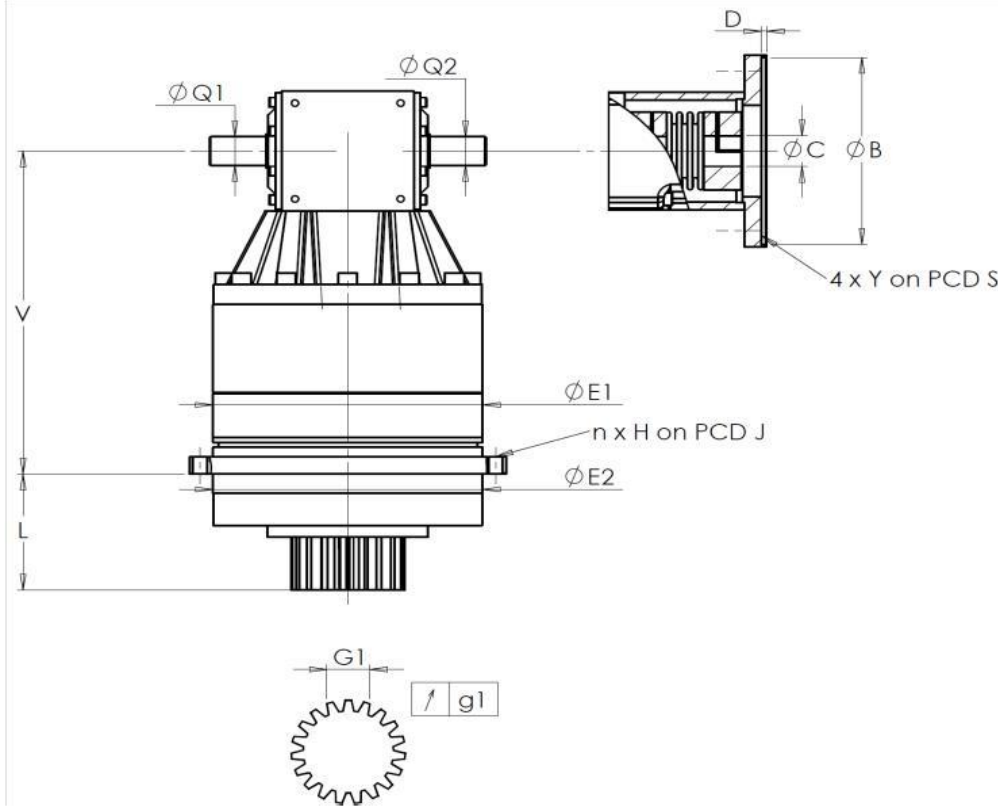


|                                                                                                                       |  |                                           |  |                                                                                     |  |                                                                                                                                            |  |                                        |  |              |  |                          |  |
|-----------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------|--|-------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------|--|--------------|--|--------------------------|--|
| KRP                                                                                                                   |  |                                           |  | Page                                                                                |  |                                                                                                                                            |  |                                        |  |              |  |                          |  |
| Prüfprotokoll                                                                                                         |  | RX183-006-A                               |  | 1/2                                                                                 |  |                                                                                                                                            |  |                                        |  |              |  |                          |  |
| KUNDE: BENTELER                                                                                                       |  | BESTELLNUMMER: 0015/029/71371702 BENTELER |  | ANSCHLÜSSE & AUSSENABMESSUNGEN: SN: 900838                                          |  |                                                                                                                                            |  |                                        |  |              |  |                          |  |
| VERTRETER: REDEX GmbH                                                                                                 |  | REDEX AUFTRAGSNR: 212130                  |  |  |  |                                                                                                                                            |  |                                        |  |              |  |                          |  |
| ARTIKEL: KRP1+R.10.4.H                                                                                                |  | SERIENNR: 900838                          |  |                                                                                     |  |                                                                                                                                            |  |                                        |  |              |  |                          |  |
| ARTIKELNUMMER: RX129591-03                                                                                            |  | REFERENZ DES MOTORFLANSCHES:              |  |                                                                                     |  |                                                                                                                                            |  |                                        |  |              |  |                          |  |
| <p>Für die Montage, folgen Sie bitte unserem Dokument "User Manual KRP" (RX182/008)</p> <p>BESONDERE ANMERKUNGEN:</p> |  |                                           |  |                                                                                     |  |                                                                                                                                            |  |                                        |  |              |  |                          |  |
|                                                                                                                       |  |                                           |  |                                                                                     |  | General tolerance: Js13 Cmm Automatic / manual coordinate-measuring machine µm Micrometer Cr Calliper rule Di Dial indicator Pg Plug gauge |  |                                        |  |              |  |                          |  |
|                                                                                                                       |  |                                           |  |                                                                                     |  | GEHÄUSE                                                                                                                                    |  | ABTRIEBSRITZEL                         |  | MOTORFLANSCH |  |                          |  |
|                                                                                                                       |  |                                           |  |                                                                                     |  | Sollwert                                                                                                                                   |  | Istwert                                |  | Sollwert     |  | Istwert                  |  |
|                                                                                                                       |  |                                           |  |                                                                                     |  |                                                                                                                                            |  | A5226                                  |  |              |  | N744                     |  |
|                                                                                                                       |  |                                           |  |                                                                                     |  | E1                                                                                                                                         |  | 152h7 <sup>0</sup> <sub>-0,04</sub> µm |  | 152          |  | Zahnweite (über 3 Zähne) |  |
|                                                                                                                       |  |                                           |  |                                                                                     |  | E2                                                                                                                                         |  | 140h7 <sup>0</sup> <sub>-0,04</sub> µm |  | 139.99       |  | Ø B                      |  |
|                                                                                                                       |  |                                           |  |                                                                                     |  | n x H on PCD J                                                                                                                             |  | 12 Ø6,5 on PCD 168 Cr                  |  | OK           |  | Ø C                      |  |
|                                                                                                                       |  |                                           |  |                                                                                     |  | V                                                                                                                                          |  | 226,5 µm                               |  | 226.3        |  | Ø D                      |  |
|                                                                                                                       |  |                                           |  |                                                                                     |  | L                                                                                                                                          |  | 71 µm                                  |  | 70.82        |  | Ø S1                     |  |
| Ø Q1                                                                                                                  |  | 30 <sup>+0,009</sup> <sub>-0,004</sub> µm |  | 30                                                                                  |  | Ø Y1                                                                                                                                       |  |                                        |  |              |  |                          |  |
| Ø Q2                                                                                                                  |  | 30 <sup>+0,009</sup> <sub>-0,004</sub> µm |  | 30                                                                                  |  | Pg                                                                                                                                         |  |                                        |  |              |  |                          |  |
|                                                                                                                       |  |                                           |  | Verdrehsteifigkeit (Nm/arcmin)                                                      |  | 1                                                                                                                                          |  | 81,39                                  |  |              |  |                          |  |
|                                                                                                                       |  |                                           |  | Radiale Steifigkeit (N/µm)                                                          |  | 1                                                                                                                                          |  | 335                                    |  |              |  |                          |  |
| Datum: 14/11/2017                                                                                                     |  |                                           |  |                                                                                     |  | Von: C DE MIRANDA                                                                                                                          |  |                                        |  |              |  |                          |  |
| Version: A                                                                                                            |  |                                           |  |                                                                                     |  |                                                                                                                                            |  |                                        |  |              |  |                          |  |
| Die Abbildungen der Produkte dienen nur zur Darstellung                                                               |  |                                           |  |                                                                                     |  |                                                                                                                                            |  |                                        |  |              |  |                          |  |

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