

KRP

Scheda di prestazione

RX183-006-A

1/2

CLIENTE: FPT

RIF. ORDINE CLIENTE: 64 FPT

DISTRIBUTORE: ANDANTEX S.r.l

ORDINE INTERNO: 210493

DESIGNAZIONE: KRP3+M.31.3.H.28/38

NUMERO DI SERIE: 899566

RIFERIMENTO: RX129016-12

RIFERIMENTO DELLA FLANGIA MOTORE: RX128581-01

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INTERFACCIE E DIMENSIONI ESTERNE:

SN: 899566

Technical drawing of the KRP3+M.31.3.H.28/38 pump assembly. The drawing shows a cross-section of the pump housing and the internal pump assembly. Key dimensions and features are labeled: 4 x Y on PCD S, Ø B, Ø C, D, A, L, Ø E1, n x H on PCD J, Ø E2, G1, and a gear symbol with a 1/g1 tolerance. The drawing is oriented vertically with the pump housing at the top and the pump assembly at the bottom.

General tolerance: Js13

Cmm

Automatic / manual coordinate-measuring machine

µm

Micrometer

Cr

Calliper rule

Di

Dial indicator

Pg

Plug gauge

CASSA ESTERNA

richiesta		misurata	
		M1155	
E1	255h7 ⁰ _{-0,052} µm	254.975	
E2	255h7 ⁰ _{-0,052} µm	254.97	
n x H on PCD J	16 Ø13,5 on PCD 280	Cr	OK
A	328,5 µm	329.34	
L	121 µm	120.98	

PIGNONE IN USCITA

richiesta		misurata	
		O1158	
Scostamento (su 3 denti)			
G1	39,25 ⁰ _{-0,03} Cmm	39,23	
g1	0,022 Di	0,02	
Coppia in ingresso a vuoto			
linea 1		1 Nm	

FLANGIA DEL MOTORE

richiesta		misurata	
Ø	B	181 µm	181
Ø	C	38 ^{+0,05} _{+0,025} µm	38.04
Ø	D	8 Cr	8.49
Ø	S1	215 Cr	215
Ø	Y1	M12 Pg	OK

Livello di rumore

@1600 rpm entrata (dB(A))	
64,0	

OSSERVAZIONE SPECIFICA:

Date: 06/12/2016

Visa: J ONGANER

Version: A

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