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Ficha de resultado		RX183-006-A	1/2																																																																																																																																																																																											
CLIENTE:		NICOLAS CORREA	REF. PEDIDO:		117334 NICOLAS CORREA																																																																																																																																																																																									
DISTRIBUIDOR:			PEDIDO INTERNO:		210760																																																																																																																																																																																									
DESIGNACIÓN:		KRP2+R.31.4.H	NÚMERO DE SERIE:		899084																																																																																																																																																																																									
REFERENCIA :		RX128908-12	REFERENCIA DE LA BRIDA MOTOR:		RX129627-01																																																																																																																																																																																									
INTERFACES Y DIMENSIONES EXTERIORES: 																																																																																																																																																																																														
						General tolerance: Js13 Cmm Automatic / manual coordinate-measuring machine µm Micrometer Cr Calliper rule Di Dial indicator Pg Plug gauge																																																																																																																																																																																								
Para la instalación, por favor consulte el Manual de Usuario KRP (182/008)																																																																																																																																																																																														
OBSERVACIONES:																																																																																																																																																																																														
<table><tr><th colspan="6">CARCASA</th><th colspan="4">PIÑÓN DE SALIDA</th><th colspan="4">BRIDA MOTOR</th></tr><tr><th colspan="3">requerida</th><th colspan="3">real</th><th colspan="2">requerida</th><th colspan="2">real</th><th colspan="2">requerida</th><th colspan="2">real</th></tr><tr><td colspan="3"></td><td colspan="3">M1815</td><td colspan="2"></td><td colspan="2">P2806</td><td colspan="2"></td><td colspan="2">M285</td></tr><tr><td></td><td>E1</td><td>212h7⁰_{-0,046}</td><td>µm</td><td colspan="2">211.98</td><td colspan="4">Medida cordal entre 4 dientes</td><td>Ø</td><td>B</td><td>180^{+0,054}_{+0,014}</td><td>µm</td><td>180.035</td></tr><tr><td></td><td>E2</td><td>200h7⁰_{-0,046}</td><td>µm</td><td colspan="2">199.99</td><td></td><td>G1</td><td>44,27⁰_{-0,03}</td><td>Cmm</td><td>44,26</td><td>Ø</td><td>C</td><td>38^{+0,05}_{+0,025}</td><td>µm</td><td>38.04</td></tr><tr><td colspan="2">n x H on PCD J</td><td>12 Ø9 on PCD 233</td><td>Cr</td><td colspan="2">OK</td><td></td><td>g1</td><td>0,022</td><td>Di</td><td>0,005</td><td></td><td>D</td><td>8</td><td>Cr</td><td>8.09</td></tr><tr><td colspan="2">V</td><td>289</td><td>µm</td><td colspan="2">289.44</td><td colspan="4">Par entrada sin carga</td><td>Ø</td><td>S1</td><td>215</td><td>Cr</td><td>215</td></tr><tr><td colspan="2">L</td><td>94</td><td>µm</td><td colspan="2">93.8</td><td colspan="4">Línea 1</td><td colspan="2">0,5 Nm</td><td>Ø</td><td>Y1</td><td>M12</td><td>Pg</td><td>OK</td></tr><tr><td>Ø</td><td>Q1</td><td>25^{+0,009}_{-0,004}</td><td>µm</td><td colspan="2">25.005</td><td colspan="4"></td><td colspan="2"></td><td colspan="4">Nivel sonoro</td></tr><tr><td>Ø</td><td>Q2</td><td>25^{+0,009}_{-0,004}</td><td>µm</td><td colspan="2">25.005</td><td colspan="4"></td><td colspan="2"></td><td colspan="2">@2100 rpm entrada (dB(A))</td><td colspan="2">68,5</td></tr><tr><td colspan="6"></td><td colspan="2">Rigidez torsional (Nm/arcmin)</td><td>1</td><td colspan="2">243,75</td><td colspan="5"></td></tr><tr><td colspan="6"></td><td colspan="2">Rigidez radial (N/µm)</td><td>1</td><td colspan="2">441</td><td colspan="5"></td></tr></table>						CARCASA						PIÑÓN DE SALIDA				BRIDA MOTOR				requerida			real			requerida		real		requerida		real					M1815					P2806				M285			E1	212h7 ⁰ _{-0,046}	µm	211.98		Medida cordal entre 4 dientes				Ø	B	180 ^{+0,054} _{+0,014}	µm	180.035		E2	200h7 ⁰ _{-0,046}	µm	199.99			G1	44,27 ⁰ _{-0,03}	Cmm	44,26	Ø	C	38 ^{+0,05} _{+0,025}	µm	38.04	n x H on PCD J		12 Ø9 on PCD 233	Cr	OK			g1	0,022	Di	0,005		D	8	Cr	8.09	V		289	µm	289.44		Par entrada sin carga				Ø	S1	215	Cr	215	L		94	µm	93.8		Línea 1				0,5 Nm		Ø	Y1	M12	Pg	OK	Ø	Q1	25 ^{+0,009} _{-0,004}	µm	25.005								Nivel sonoro				Ø	Q2	25 ^{+0,009} _{-0,004}	µm	25.005								@2100 rpm entrada (dB(A))		68,5								Rigidez torsional (Nm/arcmin)		1	243,75													Rigidez radial (N/µm)		1	441						
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