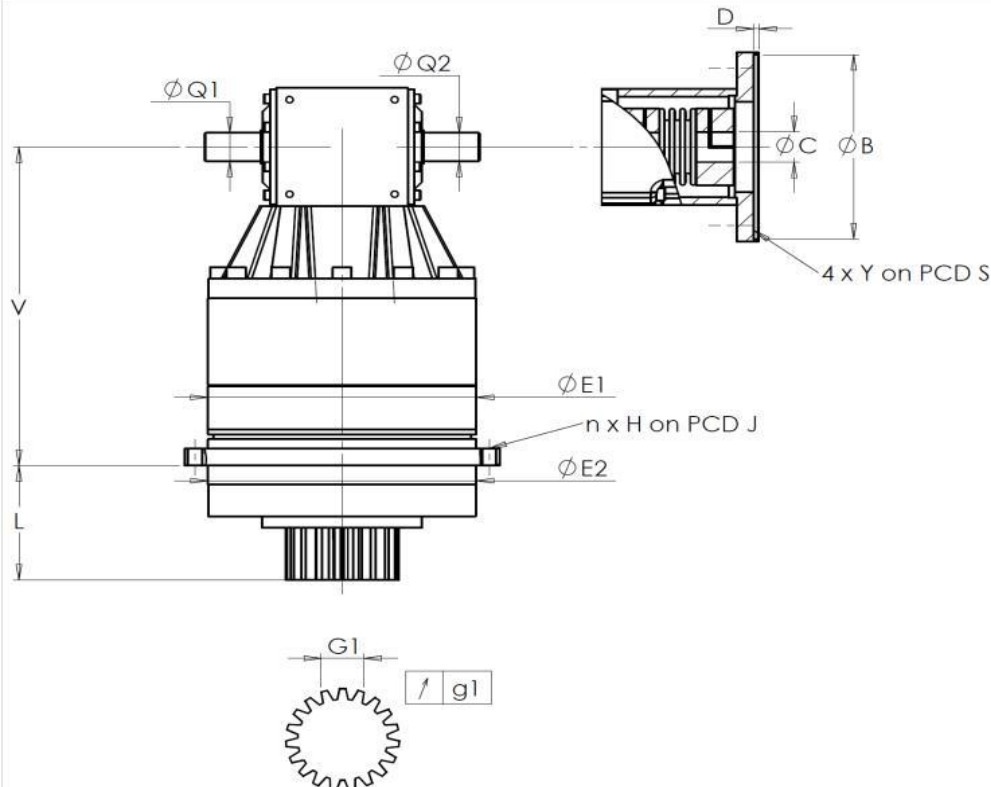
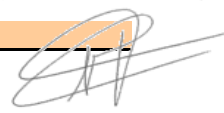


KRP				KRP				Page																																			
PERFORMANCE SHEET				RX183-006-A				1/2																																			
CUSTOMER: ELECTROIMPACT				CUSTOMER ORDER REF: 24112-00 ELECTROIMPACT				EXTERNAL DIMENSIONS & INTERFACES: SN: 899059																																			
DISTRIBUTOR: ANDANTEX INCORPORATED				REDEX ORDER REF: 210720																																							
DESIGNATION: KRP2+R.91.4.S				SERIAL NUMBER: 899059																																							
CODE: RX129235-33				MOTOR FLANGE CODE: RX129627-02																																							
For the installation, please refer to User Manual KRP (182/008)								General tolerance: Js13 Cmm Automatic / manual coordinate-measuring machine μm Micrometer Cr Calliper rule Di Dial indicator Pg Plug gauge																																			
								HOUSING				OUTPUT PINION				MOTOR FLANGE																											
								requirement				measure				requirement				measure				requirement				measure															
												M2512								P2342								M931															
								E1				212h7 ⁰ _{-0,046} μm				211.98				Span dimension over 4 teeth				Ø B				114,3 ^{+0,047} _{+0,012} μm				114.32											
								E2				200h7 ⁰ _{-0,046} μm				199.98				G1				44,27 ⁰ _{-0,03} Cmm				44,255				Ø C				35 ^{+0,05} _{+0,025} μm				35.05			
								n x H on PCD J				12 Ø9 on PCD 233				Cr				g1				0,022 Di				0,01				D				8 Cr				8.09			
												V				289 μm				289.53				No-load input torque				Ø S1				200 Cr				200							
												L				94 μm				93.49				Line 1				0,5 Nm				Ø Y1				M12 Pg				OK			
								Ø Q1				25 ^{+0,009} _{-0,004} μm				25.009																											
Ø Q2				25 ^{+0,009} _{-0,004} μm				25.009																																			
SPECIFIC REMARKS:												Torsional stiffness (Nm/arcmin)				1		243,75																									
												Radial stiffness (N/μm)				1		529																									
								Date: 14/06/2016																Line		Stiffness		@2100 rpm input (dB(A))				67,5											
Version: A																																											
								Product images are for illustrative purposes only.								REDEX ANDANTEX								ZI-BP79 F45210 FERRIERES www.redex.fr								Tel: +33 2 38 94 42 00 Fax: +33 2 38 94 42 99 Email: info@redex.fr											