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Ficha de resultado		RX183-006-A	1/2																																																																																																																																																																																																																			
CLIENTE: BOST MACHINE TOOLS COMPA		REF. PEDIDO: 77958 BOST MACHINE TOOLS C		INTERFACES Y DIMENSIONES EXTERIORES:																																																																																																																																																																																																																		
DISTRIBUIDOR:		PEDIDO INTERNO: 210596		SN: 898797																																																																																																																																																																																																																		
DESIGNACIÓN: KRP4+M.91.3.H.35/48		NÚMERO DE SERIE: 898797																																																																																																																																																																																																																				
REFERENCIA : RX128414-33		REFERENCIA DE LA BRIDA MOTOR: RX128583-01																																																																																																																																																																																																																				
General tolerance: Js13 Cmm Automatic / manual coordinate-measuring machine µm Micrometer Cr Calliper rule Di Dial indicator Pg Plug gauge																																																																																																																																																																																																																						
Para la instalación, por favor consulte el Manual de Usuario KRP (182/008)																																																																																																																																																																																																																						
<table><tr><th colspan="5">CARCASA</th><th colspan="4">PIÑÓN DE SALIDA</th><th colspan="4">BRIDA MOTOR</th></tr><tr><th colspan="5">requerida</th><th colspan="2">real</th><th colspan="4">requerida</th><th colspan="2">real</th><th colspan="4">requerida</th><th colspan="2">real</th></tr><tr><td colspan="5"></td><td colspan="2">K468O</td><td colspan="4"></td><td colspan="2">P1397</td><td colspan="4"></td><td colspan="2"></td></tr><tr><td colspan="2"></td><td>E1</td><td>285h7⁰_{-0,052}</td><td>µm</td><td>284.97</td><td colspan="4">Medida cordal entre 3 dientes</td><td colspan="2">Ø</td><td>B</td><td>181</td><td>µm</td><td>180.94</td><td colspan="2"></td></tr><tr><td colspan="2"></td><td>E2</td><td>285h7⁰_{-0,052}</td><td>µm</td><td>284.97</td><td colspan="2">G1</td><td>46,9⁰_{-0,03}</td><td>Cmm</td><td>46,89</td><td colspan="2">Ø</td><td>C</td><td>38^{+0,05}_{+0,025}</td><td>µm</td><td>38.04</td><td colspan="2"></td></tr><tr><td colspan="2"></td><td>n x H on PCD J</td><td>16 Ø14 on PCD 310</td><td>Cr</td><td rowspan="2">OK</td><td colspan="2">g1</td><td>0,022</td><td>Di</td><td>0,01</td><td colspan="2"></td><td>D</td><td>8</td><td>Cr</td><td>8.48</td><td colspan="2"></td></tr><tr><td colspan="2"></td><td>A</td><td>373,5</td><td>µm</td><td>374.54</td><td colspan="4">Par entrada sin carga</td><td colspan="2">Ø</td><td>S1</td><td>215</td><td>Cr</td><td>215</td><td colspan="2"></td></tr><tr><td colspan="2"></td><td>L</td><td>141</td><td>µm</td><td>141.08</td><td colspan="4">Línea 1</td><td colspan="2">0,5 Nm</td><td colspan="2">Ø</td><td>Y1</td><td>M12</td><td>Pg</td><td>M12</td><td colspan="2"></td></tr><tr><td colspan="6"></td><td colspan="4"></td><td colspan="4">Nivel sonoro</td><td colspan="4">@1300 rpm entrada (dB(A))</td><td colspan="2">59,5</td></tr><tr><td colspan="6"></td><td colspan="4"></td><td colspan="4">Rigidez torsional (Nm/arcmin)</td><td colspan="2">1</td><td colspan="4">574,81</td><td colspan="2"></td></tr><tr><td colspan="6"></td><td colspan="4"></td><td colspan="4">Rigidez radial (N/µm)</td><td colspan="2">1</td><td colspan="4">993</td><td colspan="2"></td></tr></table>						CARCASA					PIÑÓN DE SALIDA				BRIDA MOTOR				requerida					real		requerida				real		requerida				real							K468O						P1397										E1	285h7 ⁰ _{-0,052}	µm	284.97	Medida cordal entre 3 dientes				Ø		B	181	µm	180.94					E2	285h7 ⁰ _{-0,052}	µm	284.97	G1		46,9 ⁰ _{-0,03}	Cmm	46,89	Ø		C	38 ^{+0,05} _{+0,025}	µm	38.04					n x H on PCD J	16 Ø14 on PCD 310	Cr	OK	g1		0,022	Di	0,01			D	8	Cr	8.48					A	373,5	µm	374.54	Par entrada sin carga				Ø		S1	215	Cr	215					L	141	µm	141.08	Línea 1				0,5 Nm		Ø		Y1	M12	Pg	M12													Nivel sonoro				@1300 rpm entrada (dB(A))				59,5												Rigidez torsional (Nm/arcmin)				1		574,81																Rigidez radial (N/µm)				1		993					
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