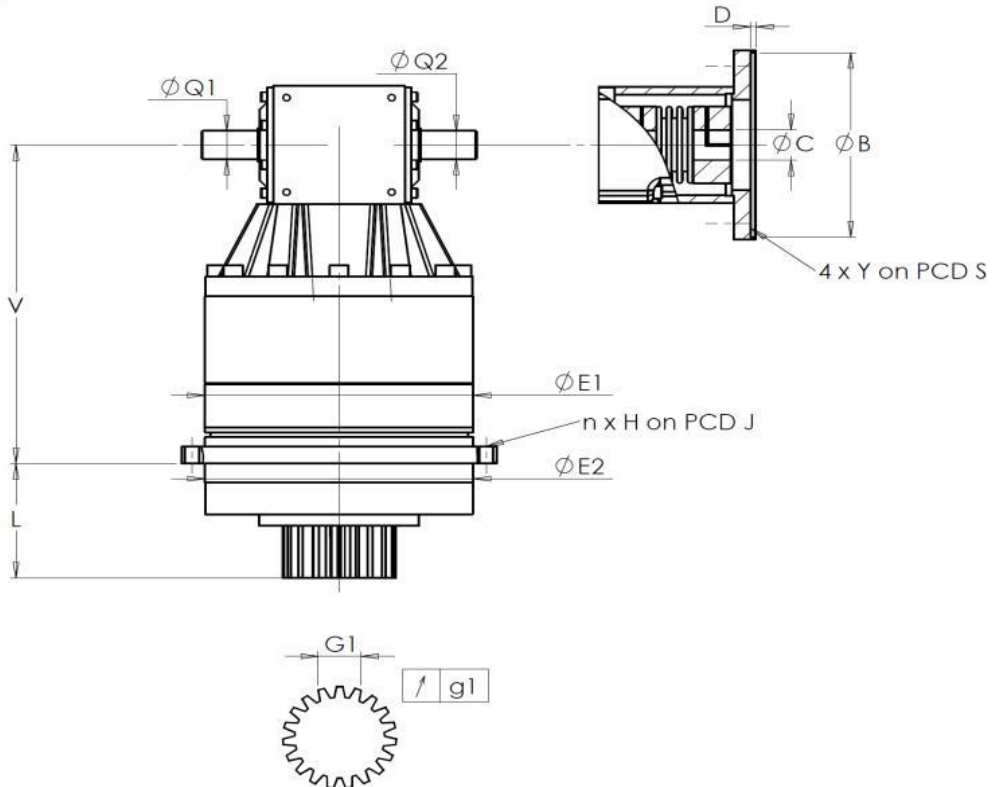


KRP		Page	
PERFORMANCE SHEET		1/2	
CUSTOMER:	ELECTROIMPACT	CUSTOMER ORDER REF:	25334 ELECTROIMPACT
DISTRIBUTOR:	ANDANTEX INCORPORATED	REDEX ORDER REF:	210479
DESIGNATION:	KRP1+R.31.4.H	SERIAL NUMBER:	898658
CODE:	RX129591-12	MOTOR FLANGE CODE:	RX130963-01

For the installation, please refer to User Manual KRP (182/008)

SPECIFIC REMARKS:

Product images are for illustrative purposes only.

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EXTERNAL DIMENSIONS & INTERFACES:		SN:	898658
			

General tolerance: Js13			Cmm	Automatic / manual coordinate-measuring machine			µm	Micrometer		Cr	Calliper rule		Di	Dial indicator		Pg	Plug gauge	
HOUSING							OUTPUT PINION							MOTOR FLANGE				
		requirement		measure				requirement		measure				requirement		measure		
				L6614						P1551						K6550		
	E1	152h7 ⁰ _{-0,04}	µm	151,985	Span dimension over 3 teeth							Ø	B	114,3 ^{+0,047} _{+0,012}	µm	114,32		
	E2	140h7 ⁰ _{-0,04}	µm	139,98		G1	23,28 ⁰ _{-0,03}	Cmm	23,27	Ø	C	35 ^{+0,05} _{+0,025}	µm	35,04				
n x H on PCD J		12 Ø6,5 on PCD 168	Cr	12 Ø6,5 on	↗	g1	0,021	Di	0,015		D	7	Cr	7,1				
			Cr	PCD 168							S1	200	Cr	200				
	V	228,5	µm	228,3	No-load input torque							Ø	Y1	M12	Pg	M12		
	L	71	µm	70,92	Line 1				0,3 Nm									
Ø	Q1	20 ^{+0,009} _{-0,004}	µm	20								Noise level						
Ø	Q2	20 ^{+0,009} _{-0,004}	µm	20				Line	Stiffness		@2600 rpm input (dB(A))			66,0				
						Torsional stiffness (Nm/arcmin)		1	81,39									
						Radial stiffness (N/µm)		1	396									

Date: 11/04/2016

Visa: J ONGANER

Version: A