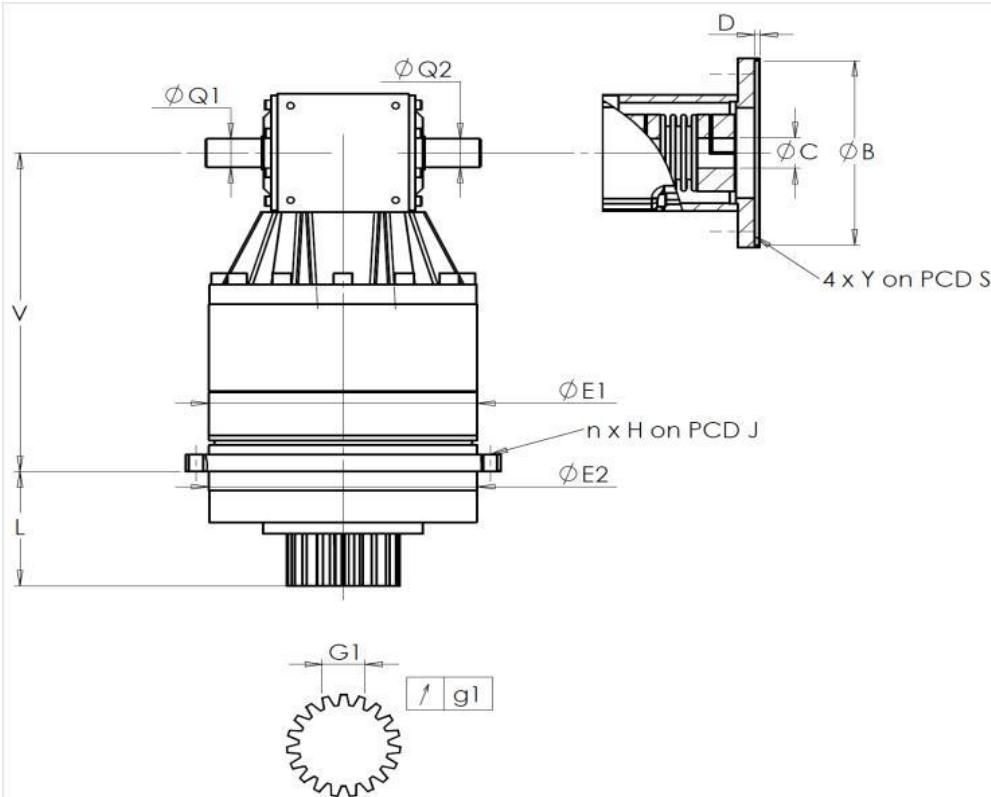


KRP				KRP				Page																					
PERFORMANCE SHEET				RX183-006-A				1/2																					
CUSTOMER: ELECTROIMPACT				CUSTOMER ORDER REF: 24794 ELECTROIMPACT				EXTERNAL DIMENSIONS & INTERFACES: SN: 897769																					
DISTRIBUTOR: ANDANTEX INCORPORATED				REDEX ORDER REF: 209851																									
DESIGNATION: KRP3+R.61.4.H				SERIAL NUMBER: 897769																									
CODE: RX128565-32				MOTOR FLANGE CODE: RX129474-04																									
For the installation, please refer to User Manual KRP (182/008) SPECIFIC REMARKS:								General tolerance: Js13																					
								Cmm		Automatic / manual coordinate-measuring machine		µm		Micrometer		Cr		Calliper rule		Di		Dial indicator		Pg		Plug gauge			
								HOUSING				OUTPUT PINION				MOTOR FLANGE													
								requirement		measure		requirement		measure		requirement		measure											
										K2885				Q0722				L4234											
								E1		255h7 ⁰ _{-0,052} µm		255		Span dimension over 3 teeth		Ø B		114,3 ^{+0,047} _{+0,012} µm		114.34									
								E2		255h7 ⁰ _{-0,052} µm		254.99		G1		39,25 ⁰ _{-0,03} Cmm		39,23		Ø C		35 ^{+0,05} _{+0,025} µm		35.045					
								n x H on PCD J		16 Ø13,5 on PCD 280		Cr		OK		g1		0,022 Di		0,01		D		8		Cr		8	
								V		337		µm		337.2		No-load input torque				Ø S1		200		Cr		200			
								L		121		µm		120.93		Line 1		0,7 Nm		Ø Y1		M12		Pg		OK			
								Ø Q1		30 ^{+0,009} _{-0,004} µm		30																	
								Ø Q2		30 ^{+0,009} _{-0,004} µm		30																	
								Torsional stiffness (Nm/arcmin)		1		473,03																	
								Radial stiffness (N/µm)		1		996																	
								Date: 22/09/2015		Visa: J ONGANER																			
								Version: A																					
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