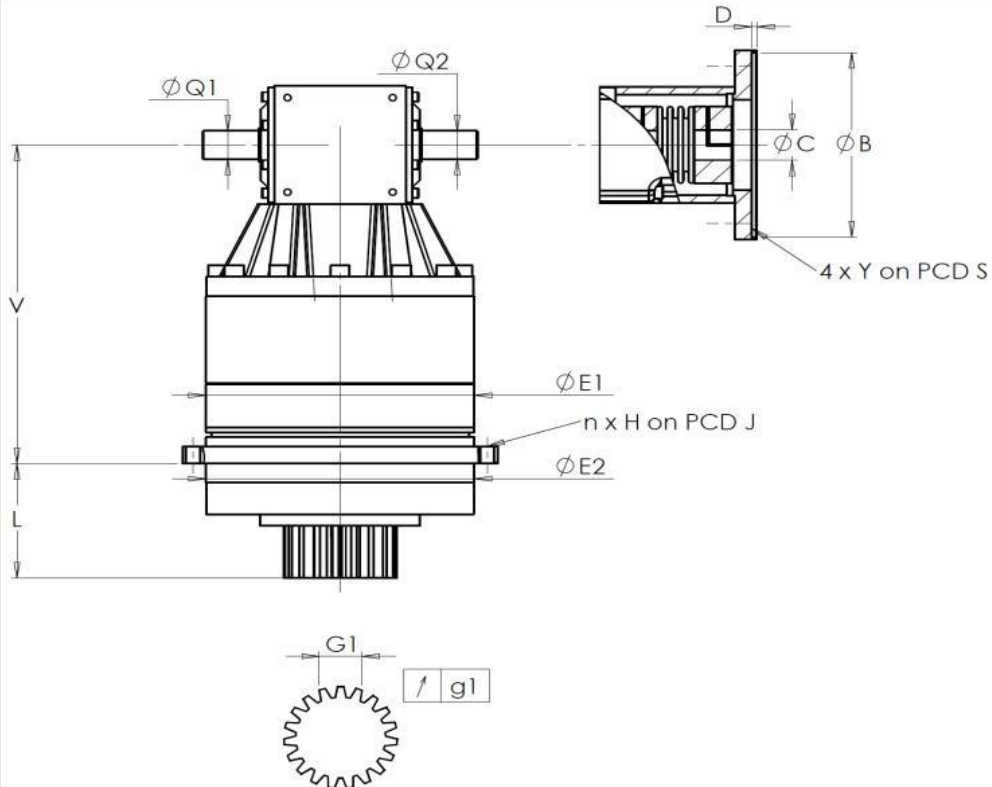


KRP		Page	
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CUSTOMER:	DIPAOLLO	CUSTOMER ORDER REF:	24677 DIPAOLLO
DISTRIBUTOR:	ANDANTEX INCORPORATED	REDEX ORDER REF:	209710
DESIGNATION:	KRP4+R.91.4.H	SERIAL NUMBER:	897532
CODE:	RX129176-33	MOTOR FLANGE CODE:	RX129551-01

For the installation, please refer to User Manual KRP (182/008)

SPECIFIC REMARKS:

Product images are for illustrative purposes only.

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EXTERNAL DIMENSIONS & INTERFACES:		SN:	897532
			

General tolerance: Js13			Cmm	Automatic / manual coordinate-measuring machine			µm	Micrometer		Cr	Calliper rule		Di	Dial indicator		Pg	Plug gauge	
HOUSING						OUTPUT PINION						MOTOR FLANGE						
requirement		measure		requirement				measure		requirement				measure				
		J3639						Q0106						L2613				
	E1	285h7 ⁰ _{-0,052}	µm	284,96	Span dimension over 3 teeth					Ø	B	180 ^{+0,054} _{+0,014}	µm	180,04				
	E2	285h7 ⁰ _{-0,052}	µm	284,96		G1	46,9 ⁰ _{-0,03}	Cmm	46,885		Ø	C	38 ^{+0,05} _{+0,025}	µm	38,04			
n x H on PCD J		16 Ø14 on PCD 310	Cr	16 Ø14 on PCD 310		↗	g1	0,022	Di	0,02		D	8	Cr	8,11			
									Ø	S1	215	Cr	215					
	V	414,3	µm	414,1	No-load input torque					Ø	Y1	M12	Pg	M12				
	L	141	µm	140,94	Line 1				1,5 Nm									
Ø	Q1	35 ^{+0,011} _{-0,005}	µm	35,005					Noise level									
Ø	Q2	35 ^{+0,011} _{-0,005}	µm	35				Line	Stiffness	@1300 rpm input (dB(A))			70,0					
					Torsional stiffness (Nm/arcmin)		1	574,81										
					Radial stiffness (N/µm)		1	1362										

Date: 06/08/2015

Visa: J ONGANER

Version: A