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CUSTOMER:	ATK	CUSTOMER ORDER REF:	24578 ATK
DISTRIBUTOR:	ANDANTEX INCORPORATED	REDEX ORDER REF:	209618
DESIGNATION:	KRP1+R.7.2.H	SERIAL NUMBER:	897416
CODE:	RX133061-02	MOTOR FLANGE CODE:	RX129474-02

For the installation, please refer to User Manual KRP (182/008)

SPECIFIC REMARKS:

Product images are for illustrative purposes only.

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EXTERNAL DIMENSIONS & INTERFACES:		SN:	897416

General tolerance: Js13			Cmm	Automatic / manual coordinate-measuring machine			µm	Micrometer		Cr	Calliper rule		Di	Dial indicator		Pg	Plug gauge	
HOUSING							OUTPUT PINION							MOTOR FLANGE				
requirement		measure				requirement		measure				requirement		measure				
		K7219						Q2299						C5910				
	E1	152h7 ⁰ _{-0,04}	µm	151.99	Span dimension over 3 teeth							Ø	B	130 ^{+0,054} _{+0,014}	µm	130.02		
	E2	140h7 ⁰ _{-0,04}	µm	139.98		G1	23,28 ⁰ _{-0,03}	Cmm	23,27	Ø	C	32 ^{+0,05} _{+0,025}	µm	32.05				
n x H on PCD J		12 Ø6,5 on PCD 168	Cr	OK		↗	g1	0,021	Di	0,01		D	5	Cr	5.01			
			Cr									Ø	S1	215	Cr	215		
	V	226,5	µm	226.27	No-load input torque							Ø	Y1	M12	Pg	OK		
	L	71	µm	70.85	Line 1			0,6 Nm										
Ø	Q1	30 ^{+0,009} _{-0,004}	µm	30								Noise level						
Ø	Q2	30 ^{+0,009} _{-0,004}	µm	30				Line	Stiffness	@1600 rpm input (dB(A))			72,0					
					Torsional stiffness (Nm/arcmin)		1	81,39										
					Radial stiffness (N/µm)		1	336										

Date: 20/07/2015

Visa: JJ PELLÉ

Version: A