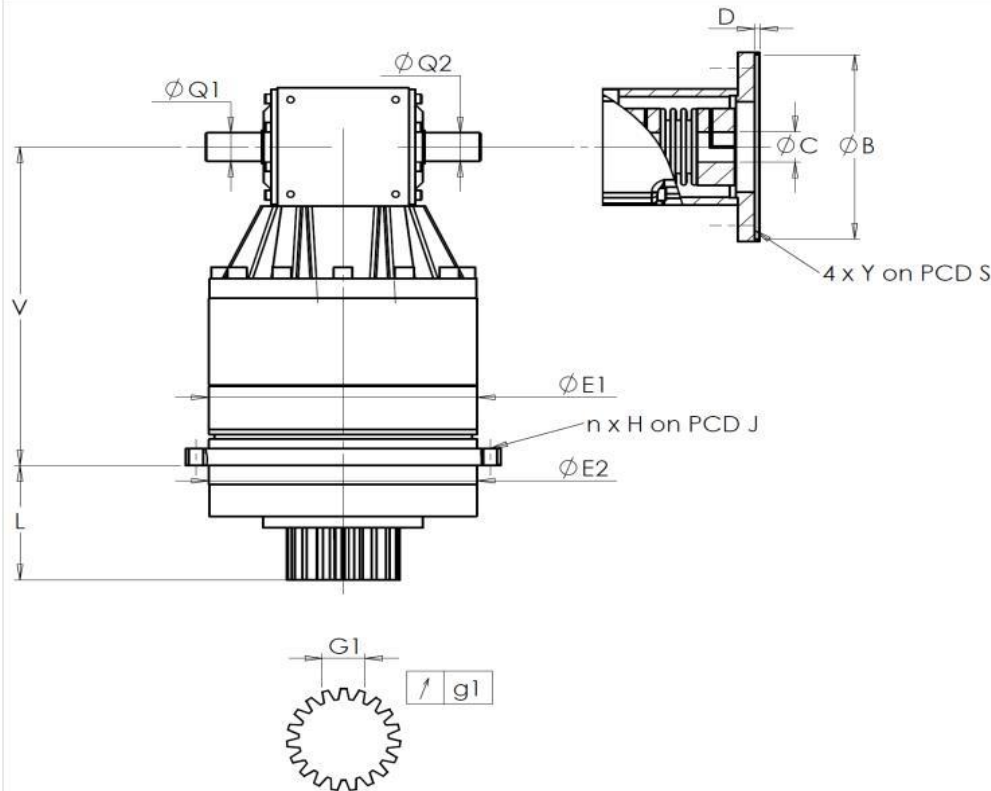


KRP				KRP				Page																																											
PERFORMANCE SHEET				RX183-006-A				1/2																																											
CUSTOMER:		ELECTROIMPACT		CUSTOMER ORDER REF:		ELECTROIMPACT 23815		EXTERNAL DIMENSIONS & INTERFACES:				SN: 896344																																							
DISTRIBUTOR:		ANDANTEX INCORPORATED		REDEX ORDER REF:		208913																																													
DESIGNATION:		KRP1+R.21.4.H		SERIAL NUMBER:		896344																																													
CODE:		RX129591-11		MOTOR FLANGE CODE:		RX129592-07																																													
For the installation, please refer to User Manual KRP (182/008)								General tolerance: Js13				Cmm				Automatic / manual coordinate-measuring machine				µm				Micrometer				Cr				Calliper rule				Di				Dial indicator				Pg				Plug gauge			
								HOUSING				OUTPUT PINION				MOTOR FLANGE																																			
								requirement				measure				requirement				measure				requirement				measure																							
												K1636								Q0412								D8																							
										E1		152h7 ⁰ _{-0,04}		µm		151.97		Span dimension over 3 teeth				Ø		B		110G7 ^{+0,047} _{+0,012}		µm		110.030																					
										E2		140h7 ⁰ _{-0,04}		µm		140		G1		23,28 ⁰ _{-0,03}		Cmm		23,265		Ø		C		24F7 ^{+0,041} _{+0,020}		µm		24.020																	
										n x H on PCD J		12 Ø6,5 on PCD 168		Cr		OK		g1		0,021		Di		0,02				D		11		Cr		11.08																	
										V		228,5		µm		228.165		No-load input torque				Ø		S1		145		Cr		145																					
										L		71		µm		70.85		Line 1						0,5 Nm		Ø				Y1		M8		Pg		OK															
										Ø Q1		20 ^{+0,009} _{-0,004}		µm		20																																			
		Ø Q2		20 ^{+0,009} _{-0,004}		µm		20																																											
SPECIFIC REMARKS:												Torsional stiffness (Nm/arcmin)				1		82																																	
												Radial stiffness (N/µm)				1		390																																	
								Date: 13/11/2014				Visa: JJ PELLÉ																																							
								Version: A																																											
								Product images are for illustrative purposes only.												ZI-BP79				Tel: +33 2 38 94 42 00																											
F45210 FERRIERES				Fax: +33 2 38 94 42 99																																															
www.redex.fr				Email: info@redex.fr																																															
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