

KRP				Page																																																																																																																																																																																																																					
Ficha de resultado		RX183-006-A	1/2																																																																																																																																																																																																																						
CLIENTE:	CMI AERONAUTICA S.L	REF. PEDIDO:	1410655																																																																																																																																																																																																																						
DISTRIBUIDOR:		PEDIDO INTERNO:	208850																																																																																																																																																																																																																						
DESIGNACIÓN:	KRP2+M.31.3.H.28/38	NÚMERO DE SERIE:	896282																																																																																																																																																																																																																						
REFERENCIA :	RX128907-12	REFERENCIA DE LA BRIDA MOTOR:	RX128581-02																																																																																																																																																																																																																						
INTERFACES Y DIMENSIONES EXTERIORES:																																																																																																																																																																																																																									
General tolerance: Js13 Cmm Automatic / manual coordinate-measuring machine µm Micrometer Cr Calliper rule Di Dial indicator Pg Plug gauge																																																																																																																																																																																																																									
Para la instalación, por favor consulte el Manual de Usuario KRP (182/008)																																																																																																																																																																																																																									
OBSERVACIONES:																																																																																																																																																																																																																									
<table><tr><th colspan="5">CARCASA</th><th colspan="4">PIÑÓN DE SALIDA</th><th colspan="4">BRIDA MOTOR</th></tr><tr><th colspan="5">requerida</th><th colspan="2">real</th><th colspan="4">requerida</th><th colspan="2">real</th><th colspan="4">requerida</th><th colspan="2">real</th></tr><tr><td colspan="5"></td><td colspan="2">J7934</td><td colspan="4"></td><td colspan="2">R2295</td><td colspan="4"></td><td colspan="2"></td></tr><tr><td></td><td>E1</td><td>212h7⁰_{-0,046}</td><td>µm</td><td>211.985</td><td colspan="4">Medida cordal entre 4 dientes</td><td>Ø</td><td>B</td><td>115</td><td>µm</td><td>115</td><td colspan="3"></td></tr><tr><td></td><td>E2</td><td>200h7⁰_{-0,046}</td><td>µm</td><td>199.985</td><td></td><td>G1</td><td>44,27⁰_{-0,03}</td><td>Cmm</td><td>44,26</td><td>Ø</td><td>C</td><td>35^{+0,05}_{+0,025}</td><td>µm</td><td>35.03</td><td colspan="3"></td></tr><tr><td></td><td>n x H on PCD J</td><td>12 Ø9 on PCD 233</td><td>Cr</td><td>OK</td><td></td><td>g1</td><td>0,022</td><td>Di</td><td>0,01</td><td></td><td>D</td><td>8</td><td>Cr</td><td>8.47</td><td colspan="3"></td></tr><tr><td></td><td>A</td><td>288</td><td>µm</td><td>289</td><td colspan="4">Par entrada sin carga</td><td>Ø</td><td>S1</td><td>200</td><td>Cr</td><td>200</td><td colspan="3"></td></tr><tr><td></td><td>L</td><td>94</td><td>µm</td><td>93.98</td><td colspan="4">Línea 1</td><td colspan="2">0,5 Nm</td><td>Ø</td><td>Y1</td><td>M12</td><td>Pg</td><td>OK</td><td colspan="3"></td></tr><tr><td colspan="10"></td><td colspan="6">Nivel sonoro</td></tr><tr><td colspan="10"></td><td colspan="2"></td><td colspan="2">@2100 rpm entrada (dB(A))</td><td colspan="4">66,0</td></tr><tr><td colspan="10"></td><td colspan="2">Rigidez torsional (Nm/arcmin)</td><td>1</td><td colspan="2">269</td><td colspan="4"></td></tr><tr><td colspan="10"></td><td colspan="2">Rigidez radial (N/µm)</td><td>1</td><td colspan="2">429</td><td colspan="4"></td></tr></table>						CARCASA					PIÑÓN DE SALIDA				BRIDA MOTOR				requerida					real		requerida				real		requerida				real							J7934						R2295									E1	212h7 ⁰ _{-0,046}	µm	211.985	Medida cordal entre 4 dientes				Ø	B	115	µm	115					E2	200h7 ⁰ _{-0,046}	µm	199.985		G1	44,27 ⁰ _{-0,03}	Cmm	44,26	Ø	C	35 ^{+0,05} _{+0,025}	µm	35.03					n x H on PCD J	12 Ø9 on PCD 233	Cr	OK		g1	0,022	Di	0,01		D	8	Cr	8.47					A	288	µm	289	Par entrada sin carga				Ø	S1	200	Cr	200					L	94	µm	93.98	Línea 1				0,5 Nm		Ø	Y1	M12	Pg	OK														Nivel sonoro																		@2100 rpm entrada (dB(A))		66,0														Rigidez torsional (Nm/arcmin)		1	269																Rigidez radial (N/µm)		1	429					
CARCASA					PIÑÓN DE SALIDA				BRIDA MOTOR																																																																																																																																																																																																																
requerida					real		requerida				real		requerida				real																																																																																																																																																																																																								
					J7934						R2295																																																																																																																																																																																																														
	E1	212h7 ⁰ _{-0,046}	µm	211.985	Medida cordal entre 4 dientes				Ø	B	115	µm	115																																																																																																																																																																																																												
	E2	200h7 ⁰ _{-0,046}	µm	199.985		G1	44,27 ⁰ _{-0,03}	Cmm	44,26	Ø	C	35 ^{+0,05} _{+0,025}	µm	35.03																																																																																																																																																																																																											
	n x H on PCD J	12 Ø9 on PCD 233	Cr	OK		g1	0,022	Di	0,01		D	8	Cr	8.47																																																																																																																																																																																																											
	A	288	µm	289	Par entrada sin carga				Ø	S1	200	Cr	200																																																																																																																																																																																																												
	L	94	µm	93.98	Línea 1				0,5 Nm		Ø	Y1	M12	Pg	OK																																																																																																																																																																																																										
										Nivel sonoro																																																																																																																																																																																																															
												@2100 rpm entrada (dB(A))		66,0																																																																																																																																																																																																											
										Rigidez torsional (Nm/arcmin)		1	269																																																																																																																																																																																																												
										Rigidez radial (N/µm)		1	429																																																																																																																																																																																																												
Fecha: 27/10/2014																																																																																																																																																																																																																									
Revisado: JJ PELLÉ																																																																																																																																																																																																																									
Versión: A																																																																																																																																																																																																																									
Las imágenes del producto son meramente ilustrativas.																																																																																																																																																																																																																									
REDEX ANDANTEX		ZI-BP79 F45210 FERRIERES www.redex.fr	Tel: +33 2 38 94 42 00 Fax: +33 2 38 94 42 99 Email: info@redex.fr																																																																																																																																																																																																																						
REDEX ANDANTEX		ZI-BP79 F45210 FERRIERES www.redex.fr	Tel: +33 2 38 94 42 00 Fax: +33 2 38 94 42 99 Email: info@redex.fr																																																																																																																																																																																																																						